



Winsta

Doors & windows



**Advanced Quality Door & Window Systems
crafted for your needs**



We constantly keep upgrading ourselves to meet the expectations and needs of our esteemed customers



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Winsta VISION

Winsta creates personalised, eco-green living spaces. Our strategies strive towards eco-conscious energy efficient and human friendly customer values.

Winsta brings a fresh and innovative approach to consulting services, acting as liaison between the end-user and the client. Our goal is to exceed the expectations of every client by offering outstanding customer service, increased flexibility, and greater value, thus optimizing system functionality and improving operation efficiency.

Our associates are distinguished by their functional and technical expertise combined with their hands-on experience, thereby ensuring that our customers receive the most advanced quality products merged with effective and professional services.





VISION

Using our eco-friendly, lead-free and energy efficient products we create nature friendly spaces and quality life for our customers.



Winsta always considers the happiness and satisfaction of the customer before creating its esteemed living spaces

While meeting the customer's requirement we ensure the personalised service to the customer ensuring satisfaction as a key.

INTELLIGENT TECHNOLOGY & ADVANCE EQUIPMENT

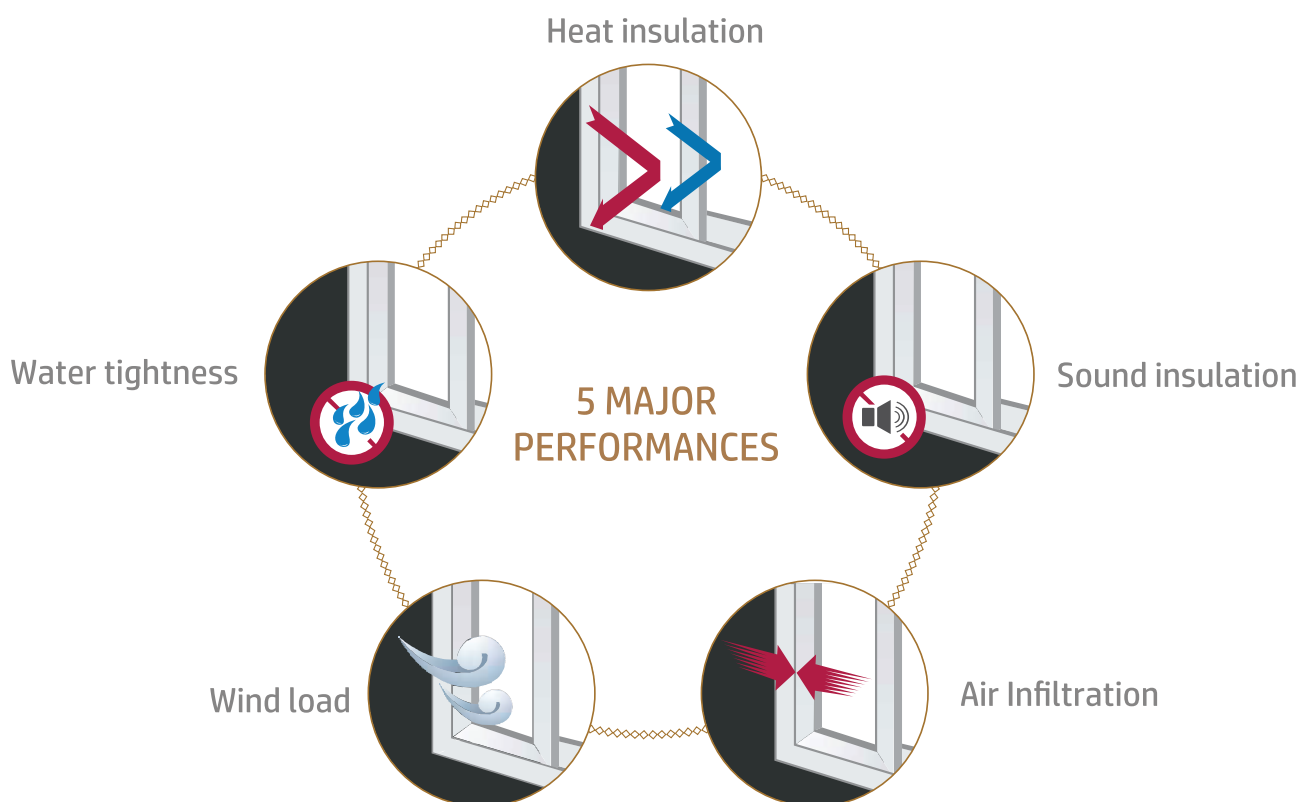
High-quality goods, derived from advanced technology and equipment



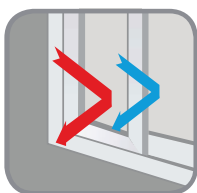
Before sale, every Winsta product needs to pass strict inspection to ensure high—quality product quality.

Winsta introduces a complete set of production equipment of specific international level, adopts a computer control system in the production process, strictly controls the process parameters, and has a high degree of automation. Advanced equipment and technology ensure the energy—saving and environmentally—friendly product quality of Winsta profiles, and escort people to create a comfortable and healthy living space.

ADVANCED PERFORMANCE OF Winsta



Heat insulation



Winsta window keeps efficiently cold air from outside by sealing structure and multi-chamber design. Also when use more thicker glass or insulating glass can enhance performance.

Sound insulation

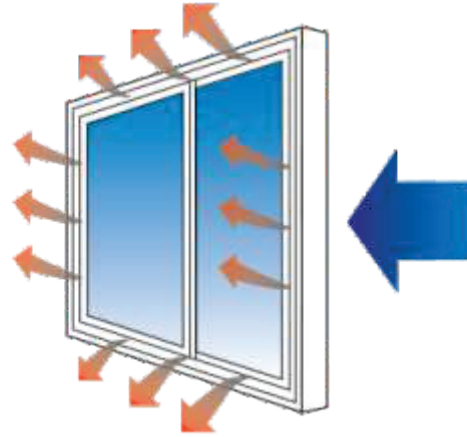


Winsta window provide excellent sound insulation through use of special hardware and gasket between frames to provide more pleasant and comfortable interior space.

Air infiltration



When the amount of air that passes through unit area per unit hour is measured, the amount for Winsta window is less compared with traditional window because of unique profile welding system.

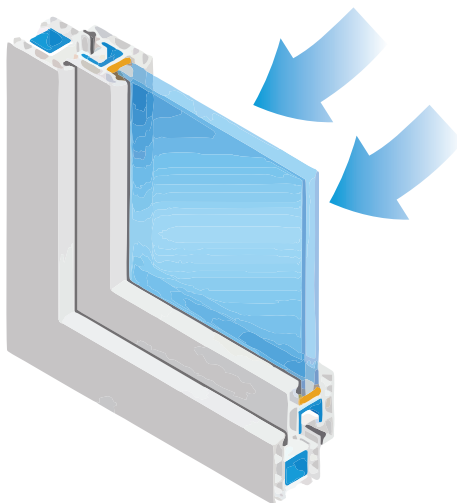


uPVC has achieved better air infiltration performance compared to Al

Wind load



Most of the claims and defects in breakage window by a strong wind due to using low-quality window. Winsta window is much stronger by multi-chamber structure frame and strengthened profile by steel reinforcement.



uPVC has comparable wind resistance as Al

Water tightness



Even the small amount of water can cause huge damage to home interior. Winsta window doesn't leak water throughout joint parts due to unique fusion welding system and specially designed stair type structure.



uPVC has 40% better water tightness performance than Al

CERTIFICATIONS



中国认可
国际互认
检测
TESTING
CNAS L1048

National Test Center of Polymer & Building Materials

Address: No. 14, Beisanhuandonglu, Chaoyang District, Beijing, China Post Code: 100013
Tel: +86(0)1064208747, +86(0)1064200694, +86(0)1064224642, +86(0)1059202479
Fax: +86(0)1059202784, +86(0)1084290301 Web site: www.plasticstest.net
No. 2020(C)05031

CUSTOMER: WINSTA DOORS AND WINDOWS

SAMPLES FOR TESTING

Name: ASA/PVC co-extrusion color profiles
Manufacturer: HENAN PLASTIC INDUSTRY CO. LTD
Specification: 65 casement window frame
Brand: WINSTA
Appearance: Gray/White

DATE OF RECEIPT: 2020-04-04





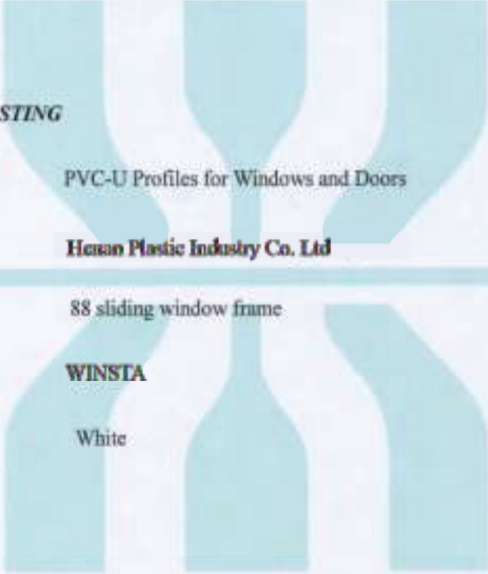
ISSUE DATE: 2020-05-12

THIS REPORT COMPRISES 3 PAGES.

DIRECTOR: 胡孝义

CHECK: 武鹏

CERTIFICATIONS

	 180002240585		 中国认可 国际互认 检测 TESTING CNAS L1048
National Test Center of Polymer & Building Materials			
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Fax: +86(0)1059202784, +86(0)1084290301 Web site: www.plasticstest.net			
No. 2019(C)07026			
CUSTOMER:	WINSTA DOORS AND WINDOWS		
			
SAMPLES FOR TESTING			
Name:	PVC-U Profiles for Windows and Doors		
Manufacturer:	Henan Plastic Industry Co. Ltd		
Specification	88 sliding window frame		
Brand:	WINSTA		
Appearance:	White		
DATE OF RECEIPT:	2019-05-30		
ISSUE DATE:	2019-07-11		
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Page 1 of 3			

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Fax: +86(0)1099202780, +86(0)1064208301 Web site: www.plastictest.cn

TESTING RESULTS

No. 2020C05031

No.	Test Items	Requirements	Results	
1	Appearance	The color shall be uniform; the surfaces shall be smooth, flat and free from pitting, impurities, cavities and other surface defects; The edges of the profiles shall be clean and burr-free.	Pass	
2	External dimension, mm	Depth tolerance	±0.3	+0.08
		Overall width tolerance	±0.5	+0.04
3	Wall thickness of main profiles (Class B), mm	Sight surface	≥2.5	2.80
		Non-sight visible surface	≥2.2	2.47
4	Deviation from straightness, mm	≤1	0.18	
5	Linear weight of the main profiles, %	≥95	95.2	
6	Heat reversion of main sight surface, %	≤2.0	0.98	
7	Difference in heat reversion between two sight surfaces, %	≤6.4	0.17	

(CONTINUED ON THE NEXT PAGE)

Test: 孙泉 祁林 苏肖群

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TESTING RESULTS

No. 2020C05031
(CONTINUED FROM THE PREVIOUS PAGE)






No.	Test Items	Requirements	Results	
8	Resistance in impact of main profiles by falling mass (-10℃)	≤1 (Type II)	0	
9	Behavior after heating at 150℃	No air bubble, crack or spot. Delamination of the coextruded layer should not appear.	Pass	
10	Vicat softening temperature (H _{0.5}), °C	≥75	79.6	
11	Flexural modulus in elasticity, MPa	≥2200	2590	
12	Tensile impact strength, kJ/m ²	≥600	668	
13	Charpy notched impact strength, kJ/m ²	≥20	28.8 (C)	
14	Strength of welded corners, MPa	Mean failure stress	≥35	60.7
		Minimum failure stress	≥30	50.2
15	Environmental stress crack resistance	Coextruded layer should not be delaminated or peeled from profiles	Pass	
16	Thickness of coextruded layer, mm	≥0.2	0.23	

Conclusion: The samples of the product referred to this report have been tested in accordance with the standard GB/T 2976-2018 "Unplasticized polyvinyl chloride (PVC-U) color profiles for doors and windows". The items above meet the requirements of the standard.

Note: The following information is provided by customer: linear weight: 110g/m; 1.5x35mm, 2x30mm, overall width: 75mm, depth: 65mm.

Test: 孙泉 祁林 苏肖群

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Fax: +86(0)1059282784, +86(0)1064290361 Web site: www.plastictest.net

TESTING RESULTS






No. 2019(C)07026

No.	Test Items	Requirements	Results
1	Appearance	The color shall be uniform. The surfaces shall be smooth, flat and free from pitting, impurities, cavities and other surface defects.	Pass
2	Dimensions Tolerance, mm	Thickness	+0.3
		Overall width	+0.5
3	Wall thickness of main profile (Class B), mm	The sight surface	≥2.5
		The non-sight surface	≥2.0
4	Deviation from straightness of main profiles, mm	≤1	0.37
5	The mass per meter length, %	≥95	105
6	Heat reversion, %	±2.0	1.53
7	The difference in heat reversion between these sight surfaces, %	±0.4	0.24
8	Behavior after heating at 150℃	No appearance cracks, stains	Pass

(CONTINUED ON THE NEXT PAGE)

Test: 丁树岩 孙泉 邢进

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TESTING RESULTS

No. 2019(C)07026

(CONTINUED FROM THE PREVIOUS PAGE)

No.	Test Items	Requirements	Results
9	Resistance to impact by falling weight (-10℃), pcs	≤1 (type II)	0
10	Density (method A), kg/m ³	≤1520	1523
11	Vicat softening temperature (B ₅₀), °C	≥70	79.9
12	Tensile stress at yield, MPa	≥37	37.6
13	Tensile strain at break, %	≥100	107
14	Flexural modulus in elasticity, MPa	≥2200	2.59×10 ⁴
15	Weldability, MPa	Mean value	≥35
		Minimum value	≥30
16	Sheet term welding coefficient, %	Un-decorative surface	≥0.8

CONCLUSIONS: The samples of the product referred to in the report have been tested according to the standard GB/T 8814-2017 "Unplasticized polyvinyl chloride(PVC-U) profiles for the doors and windows". The tested items meet the requirements of this standard. The wall thickness of main profile meets the requirement of class B; the resistance to impact by falling weight is of grade II.

Note: The following information is provided by customer: linear weight: 4.70kg/m, L:231594mm², e:27mm, overall width:52mm, depth:80mm.

Test: 丁树岩 孙泉 邢进

Page 3 of 3



Winsta always considers the importance of the aesthetical appearances considering the environmental friendly spaces. You can experience the freshness of the nature through the Winsta window.

PRODUCT | WIN 60 | WIN 80 | WIN 88 | WIN 92 | WIN 112 |



General sliding style window

SLIDING WIN 60



SLIDING WIN 60



Application	For residential APT (In land)
Glass	4~18mm (Up to 20mm with in use of silicon)
Handle	One-lock handle, Manual pop-up handle

FEATHERS

Double sealed interlocking parts

- Minimizing the inflow of dust and enhanced the insulation performance

Easy and high-quality installation

- Rail-Integrated frame, One touch stopper

Improved water tightness

- Adopting new clip-on system to prevent water leakage cause by the using improper screw

Attachable bug mesh frame system

* This is an image cut to facilitate the understanding of customers. So, it can be slightly different with real product.
* Some product's handle & locking system can be an option.

Diversified design of window

SLIDING 88 WIN 88



SLIDING WIN 88



- Application** | For residential APT (In land)
- Glass** | 4~18mm (Up to 20mm with in use of silicon)
- Handle** | One-lock handle, Manual pop-up handle
Manual pop-up handle, Automatic pop-up handle

FEATURES

- **In built mesh system**
 - More comfortable with additional mesh frame
- **Stair type rail structure**
 - Enhanced water tightness with stair type structure
- **User-friendly pop-up handle and auto locking**
 - Engraving pop-up handle is easy to use and available locking cams

* This is an image cut to facilitate the understanding of customers. So, it can be slightly different with real product.
* Some product's handle & locking system can be an option.

The most reasonable way to enjoy wide view

SLIDING WIN 1 1 2



SLIDING WIN 112



Application		For residential APT (In land)
Glass		4~18mm (Up to 20mm with in use of silicon)
Handle		Manual pop-up handle / Automatic pop-up handle

FEATURES

- **Widen opening dimension**
 - Opening dimension is widen from 1/2 to 2/3 by 3 track
- **Smooth opening**
 - Application of heavy load sustainable roller
- **User-friendly pop-up handle**
 - Engraving pop-up handle is easy to use and more stylish

* This is an image cut to facilitate the understanding of customers. So, it can be slightly different with real product.
* Some product's handle & locking system can be an option.



European style casement window

CASEMENT WIN 60



CASEMENT WIN 60



Application | For residential APT

Glass | 5-30mm

K/ value | Below 2.45 (Double glazing)

Number of chamber | 3 chamber

FEATURES

- **Slimline Frame**
 - Designed to maximize sunlight, enhance views
- **Various glass thickness available**
 - Adoption of maximum 30mm glass diminished the external noise and enhanced insulation
- **Trendy design**
 - Feel soft with decorative round glazing bead
- **High strength structure (Option)**
 - Extension of reinforcement areas in profile (reinforcement-integrated mullion and transom)

* The more chambers, the insulation performance is better.
* Some product's handle & locking system can be an option.



Keep them cozy and warm in the freezing cold weather

CASEMENT CLASSIC 65



CASEMENT CLASSIC 65



Application	For residential APT
Glass	22~30mm
K/value	Below 1.9 (Triple glazing)
Number of chamber	5 chamber

FEATURES

- **Outstanding heat insulation performance**
 - 5 chamber structure and applicable triple glass(upto 30mm) for insulation
- **Triple sealing structure**
 - Enhanced air tightness and sound proof performance by using triple sealing gaskets
- **Reinforced water resistance**
 - Raising height of water block to prevent the rainwater came in the windows
- **High performance gasket**
 - EPDM gasket, more strength and durability than normal rubber one, can improve insulation

* The more chambers, the insulation performance is better.
* Some product's handle & locking system can be an option.



SLIDING DOORS & WINDOWS



Winsta DOOR

PRODUCT Pro60 | Classic65 | Prime70



More stylish and functional opening door

DOOR

PRO 60



Application	For residential APT
Glass	5~30mm
K\ value	Below 2.45 (Double glazing)
Number of chamber	3 chamber



Best option for your healthy & comfortable space

DOOR

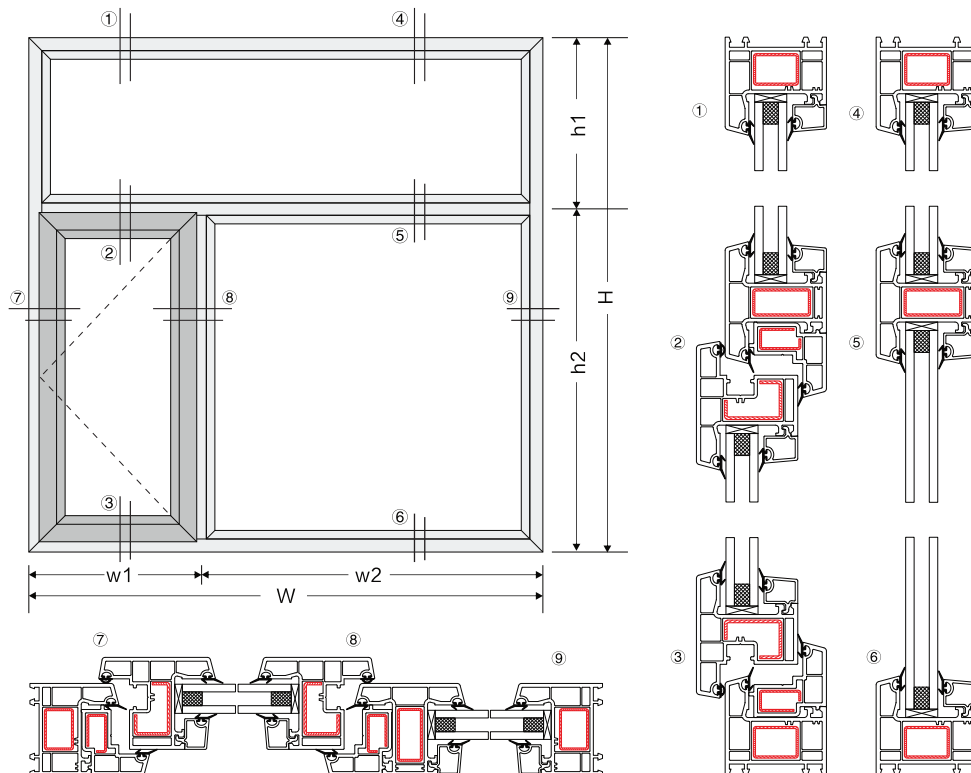
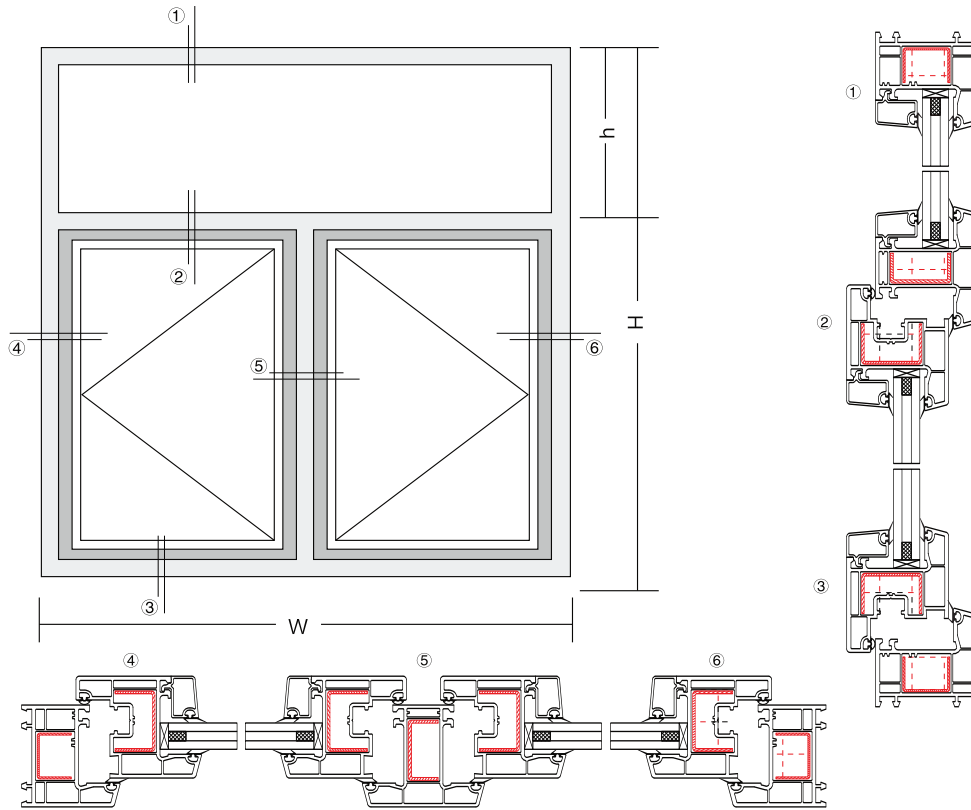
CLASSIC 65



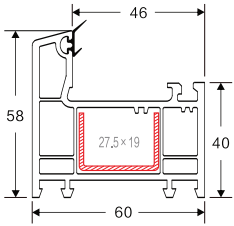
Application	For residential APT
Glass	22~30mm
K\ value	Below 1.9 (Triple glazing)
Number of chamber	5 chamber

TECHNICAL DRAWING

WIN 60 OUT-SWING CASEMENT WINDOW

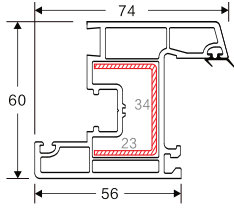


60 CASEMENT SERIES (THICKNESS 2.5 - 2.2mm)



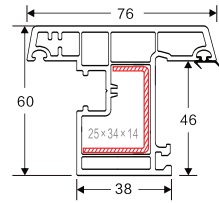
NAME: 60 CASEMENT
OUTER FRAME
CODE: WIN60-COF
WEIGHT(KG/M): 1.042
LENGTH: 5.8-6.0m
PCS/BAG: 6

ⒶⒷⒸⒹⒺⒻⒼⒽⒾ



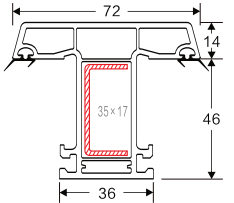
NAME: 60 CASEMENT
INWARD WINDOW SASH
CODE: WIN60-CIWS
WEIGHT(KG/M): 1.20
LENGTH: 5.8-6.0m
PCS/BAG: 6

ⒶⒸⒺⒻⒼⒽⒾ



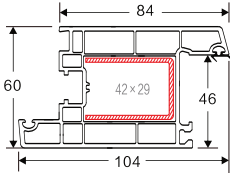
NAME: 60 CASEMENT
OUTWARD WINDOW SASH
CODE: WIN60-COWS
WEIGHT(KG/M): 1.21
LENGTH: 5.8-6.0m
PCS/BAG: 6

ⒶⒸⒺⒻⒼⒽⒾ



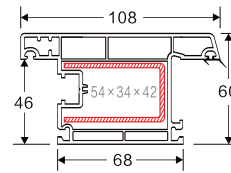
NAME: 60 CASEMENT
T MULLION
CODE: WIN60-CTM
WEIGHT(KG/M): 1.149
LENGTH: 5.8-6.0m
PCS/BAG: 6

ⒶⒷⒸⒹⒺⒻⒼⒽⒾ



NAME: 60 CASEMENT
DOOR INWARD SASH
CODE: WIN60-CDIS
WEIGHT(KG/M): 1.517
LENGTH: 5.8-6.0m
PCS/BAG: 4

ⒶⒾ

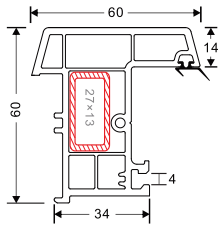


NAME: 60 CASEMENT
DOOR OUTWARD SASH
CODE: WIN60-CDOS
WEIGHT(KG/M): 1.65
LENGTH: 5.8-6.0m
PCS/BAG: 4

ⒶⒾ

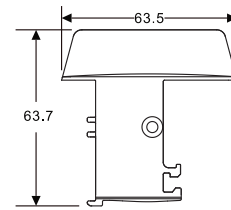


NAME: 60 TRIPLE PANEL
SUPPORT BOARD
CODE: WIN60-TPSB
WEIGHT(KG/M): 0.184
LENGTH: 5.8-6.0m
PCS/BAG: 20



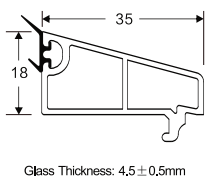
NAME: 60 FLY
MULLION
CODE: WIN60-FM
WEIGHT(KG/M): 1.067
LENGTH: 5.8-6.0m
PCS/BAG: 6

ⒶⒾ



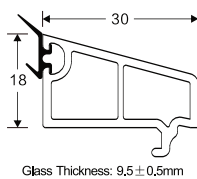
NAME: 60 FLY
MULLION COVER
CODE: WIN60-FMC
WEIGHT(KG/M):
LENGTH: 5.8-6.0m
PCS/BAG:

60 casement series glazing bead



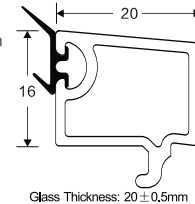
NAME: 60 CASEMENT
SINGLE GLAZING BEAD 5mm
CODE: WIN60-5CSGB
WEIGHT(KG/M): 0.317
LENGTH: 5.8-6.0m
PCS/BAG: 20

Ⓐ



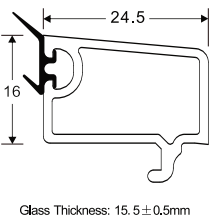
NAME: 60 CASEMENT
SINGLE GLAZING BEAD 10mm
CODE: WIN60-10CSGB
WEIGHT(KG/M): 0.275
LENGTH: 5.8-6.0m
PCS/BAG: 20

Ⓐ



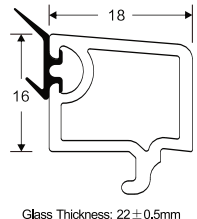
NAME: 60 CASEMENT
DOUBLE GLAZING BEAD 20mm
CODE: WIN60-20CDGB
WEIGHT(KG/M): 0.22
LENGTH: 5.8-6.0m
PCS/BAG: 30

Ⓐ



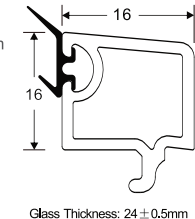
NAME: 60 CASEMENT
DOUBLE GLAZING BEAD 16mm
CODE: WIN60-16CDGB
WEIGHT(KG/M): 0.27
LENGTH: 5.8-6.0m
PCS/BAG: 20

Ⓐ



NAME: 60 CASEMENT
DOUBLE GLAZING BEAD 22mm
CODE: WIN60-22CDGB
WEIGHT(KG/M): 0.22
LENGTH: 5.8-6.0m
PCS/BAG: 30

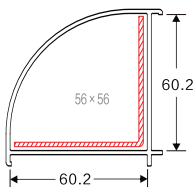
Ⓐ



NAME: 60 CASEMENT
DOUBLE BEAD 24mm
CODE: WIN60-16CDGB
WEIGHT(KG/M): 0.22
LENGTH: 5.8-6.0m
PCS/BAG: 30

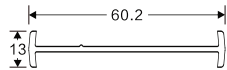
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60 casement series auxiliary profiles



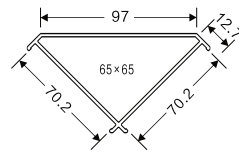
NAME: 60 CORNER
BAY POL
CODE: WIN60-CBP
WEIGHT(KG/M): 0.71
LENGTH: 5.8-6.0m
PCS/BAG: 4

Ⓐ



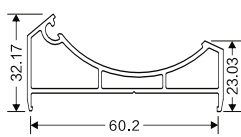
NAME: 60 FLAT COUPLER
CODE: WIN60-FC
WEIGHT(KG/M): 0.3
LENGTH: 5.8-6.0m
PCS/BAG: 20

ⒶⒺⒻⒼⒽⒾ



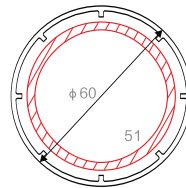
NAME: 70 TRIANGLE BAY POL
CODE: WIN70-TBP
WEIGHT(KG/M): 0.9
LENGTH: 5.8-6.0m
PCS/BAG: 4
THICKNESS: 2.0

ⒸⒺⒻⒼⒽⒾ



NAME: 60 ANY ANGLE BAY
CORNER ADAPTER
CODE: WIN60-ABCA
WEIGHT(KG/M): 0.5
LENGTH: 5.8-6.0m
PCS/BAG: 8

Ⓐ



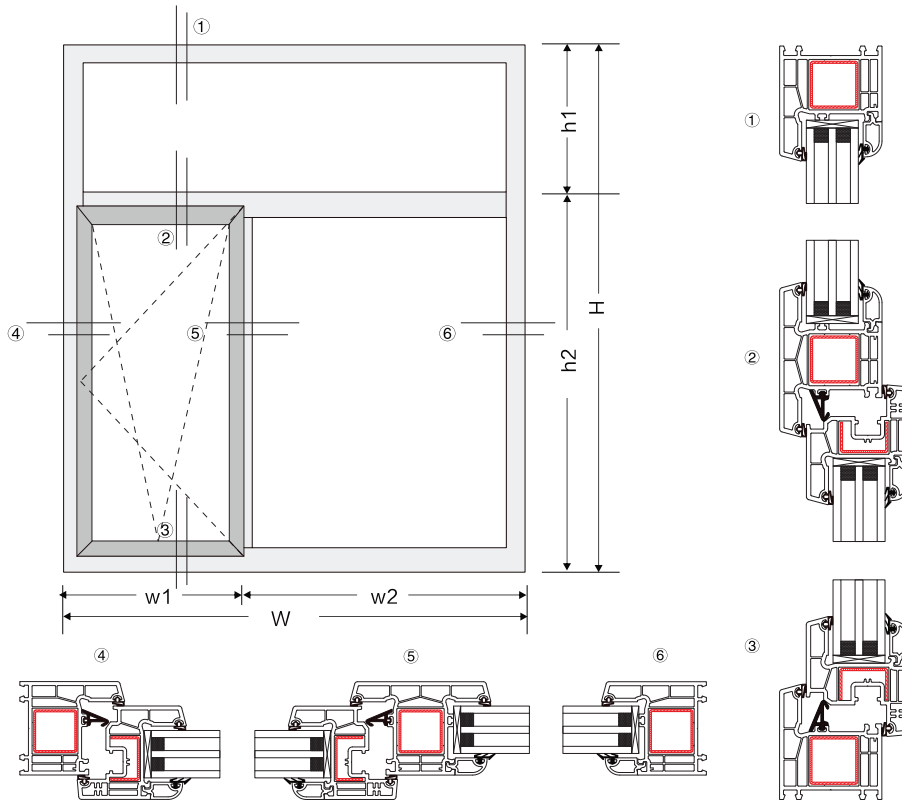
NAME: 60 ROUND PIPE
CODE: WIN60-RP
WEIGHT(KG/M): 0.683
LENGTH: 5.8-6.0m
PCS/BAG: 4

Ⓐ

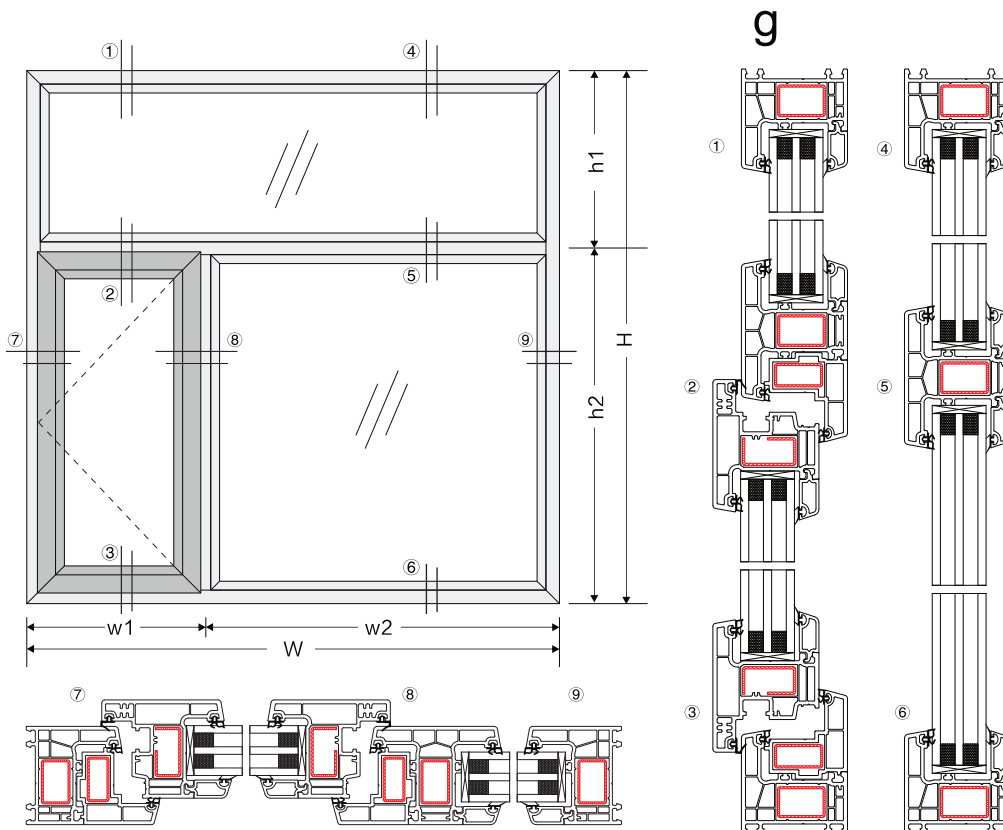
Mold function options: Ⓐ large surface co-extrusion Ⓑ small surface co-extrusion Ⓒ large surface co-extrusion with lines Ⓓ small surface co-extrusion with lines Ⓔ large surface co-extrusion with lines + small surface co-extrusion Ⓕ small surface co-extrusion with lines + large surface co-extrusion Ⓖ double surface co-extrusion with lines Ⓗ same color double-sides co-extrusion Ⓘ double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimsy lines, multi-lines, normal lines, matte. Details as the provided samples.)

TECHNICAL DRAWING

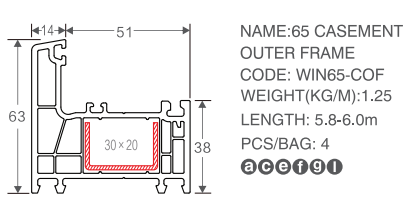
WIN 65 IN-SWING CASEMENT WINDOW



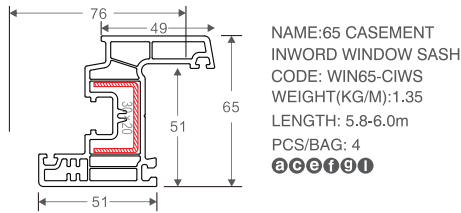
WIN 65 OUT-SWING CASEMENT (TRIPLE SEALING) WINDOW



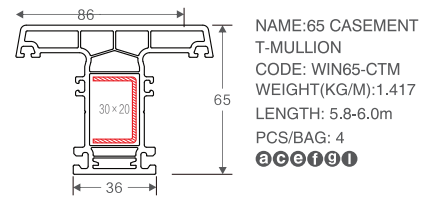
65 CASEMENT SERIES (THICKNESS 2.5)



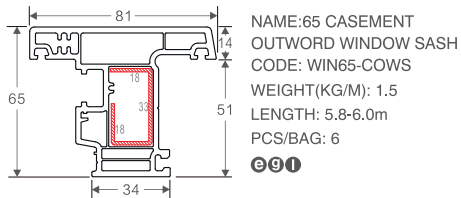
NAME:65 CASEMENT
OUTER FRAME
CODE: WIN65-COF
WEIGHT(KG/M):1.25
LENGTH: 5.8-6.0m
PCS/BAG: 4
a c e f g i l



NAME:65 CASEMENT
INWORD WINDOW SASH
CODE: WIN65-CIWS
WEIGHT(KG/M):1.35
LENGTH: 5.8-6.0m
PCS/BAG: 4
a c e f g i l

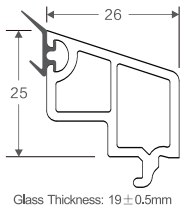


NAME:65 CASEMENT
T-MULLION
CODE: WIN65-CTM
WEIGHT(KG/M):1.417
LENGTH: 5.8-6.0m
PCS/BAG: 4
a c e f g i l

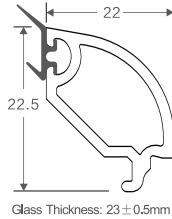


NAME:65 CASEMENT
OUTWORD WINDOW SASH
CODE: WIN65-COWS
WEIGHT(KG/M): 1.5
LENGTH: 5.8-6.0m
PCS/BAG: 6
e g i l

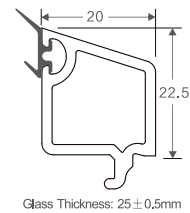
65 casement series glazing bead & auxiliary profiles



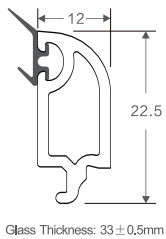
NAME:26 DOUBLE PAN
GLAZING BEAD 19mm
CODE: WIN65-26CGB
WEIGHT(KG/M): 0.31
LENGTH: 5.8-6.0m
PCS/BAG: 20
a



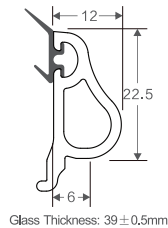
NAME:22 DOUBLE PAN
GLAZING BEAD 23mm
CODE: WIN65-22CGB
WEIGHT(KG/M): 0.258
LENGTH: 5.8-6.0m
PCS/BAG: 20
a



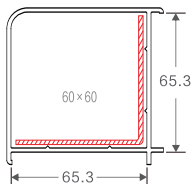
NAME:20 DOUBLE PAN
GLAZING BEAD 25mm
CODE: WIN65-20CGB
WEIGHT(KG/M): 0.267
LENGTH: 5.8-6.0m
PCS/BAG: 20
a



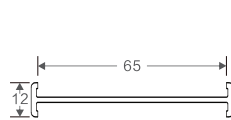
NAME:12 DOUBLE PAN
GLAZING BEAD 33mm
CODE: WIN65-12CGB
WEIGHT(KG/M): 0.225
LENGTH: 5.8-6.0m
PCS/BAG: 30
a



NAME:12 DOUBLE PAN
GLAZING BEAD 39mm
CODE: WIN65-12CGB1
WEIGHT(KG/M): 0.225
LENGTH: 5.8-6.0m
PCS/BAG: 30
a



NAME:65 CORNER BAY POL
CODE: WIN65-CBP
WEIGHT(KG/M): 0.9
LENGTH: 5.8-6.0m
PCS/BAG: 4
a

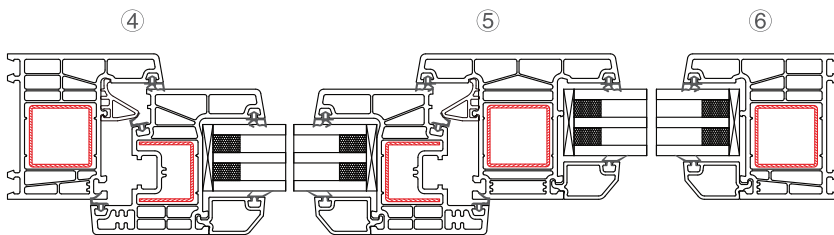
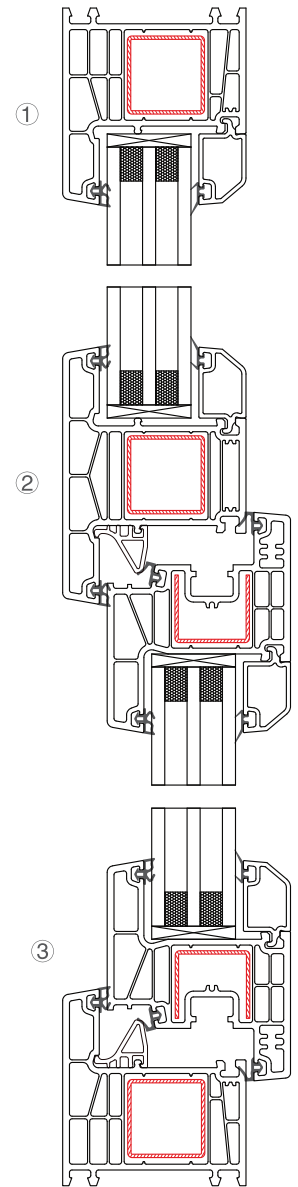
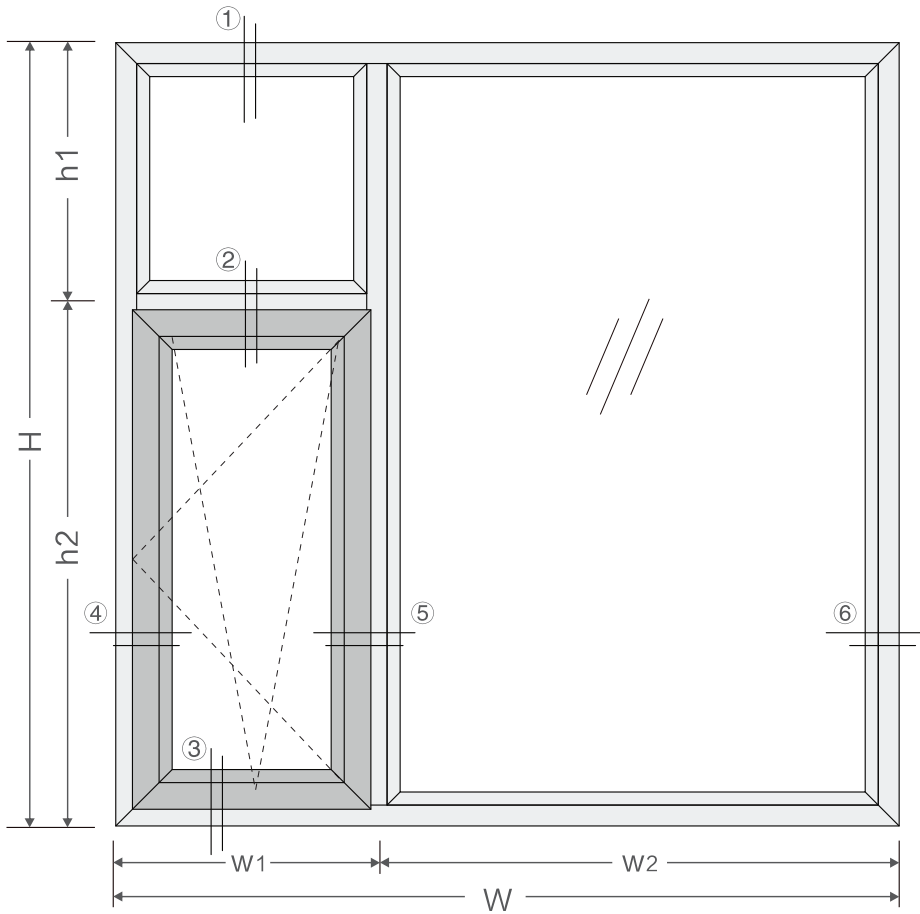


NAME:65 FLAT COUPLER
CODE: WIN65-FC
WEIGHT(KG/M): 0.25
LENGTH: 5.8-6.0m
PCS/BAG: 20
a c e g i l

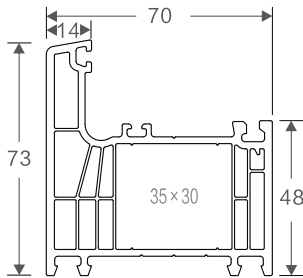
Mold function options: **a** large surface co-extrusion **b** small surface co-extrusion **c** large surface co-extrusion with lines **d** small surface co-extrusion with lines **e** large surface co-extrusion with lines + small surface co-extrusion **f** small surface co-extrusion with lines + large surface co-extrusion **g** double surface co-extrusion with lines **h** same color double-sides co-extrusion **i** double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimsy lines, multi-lines, normal lines, matte. Details as the provided samples.)

TECHNICAL DRAWING

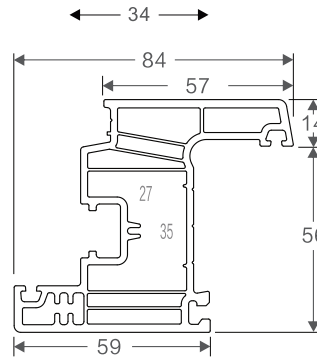
WIN 70 IN-SWING CASEMENT (TRIPLE SEALING) WINDOW



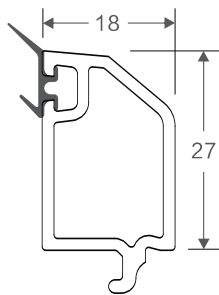
70 CASEMENT SERIES



NAME:70 CASEMENT
 OUTER FRAME
 CODE: WIN70-COF
 WEIGHT(KG/M): 1.44
 LENGTH: 5.8-6.0m
 PCS/BAG: 4
 THICKNESS: 2.5
acegl

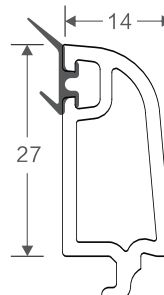


NAME:70 CASEMENT
 INWORD WINDOW SASH
 CODE: WIN70-CIWS
 WEIGHT(KG/M): 1.5
 LENGTH: 5.8-6.0m
 PCS/BAG: 4
 THICKNESS: 2.5
acegl



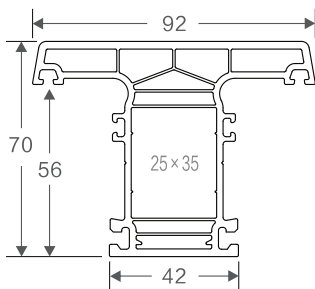
NAME:70 CASEMENT
 BEAD 32mm
 CODE: WIN70-32CGB
 WEIGHT(KG/M): 0.267
 LENGTH: 5.8-6.0m
 PCS/BAG: 20
a

Glass Thickness: 32±0.5mm

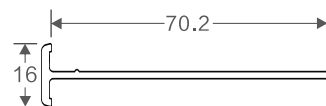


NAME:70 CASEMENT
 BEAD 36mm
 CODE: WIN70-36CGB
 WEIGHT(KG/M): 0.23567
 LENGTH: 5.8-6.0m
 PCS/BAG: 20
a

Glass Thickness: 36±0.5mm



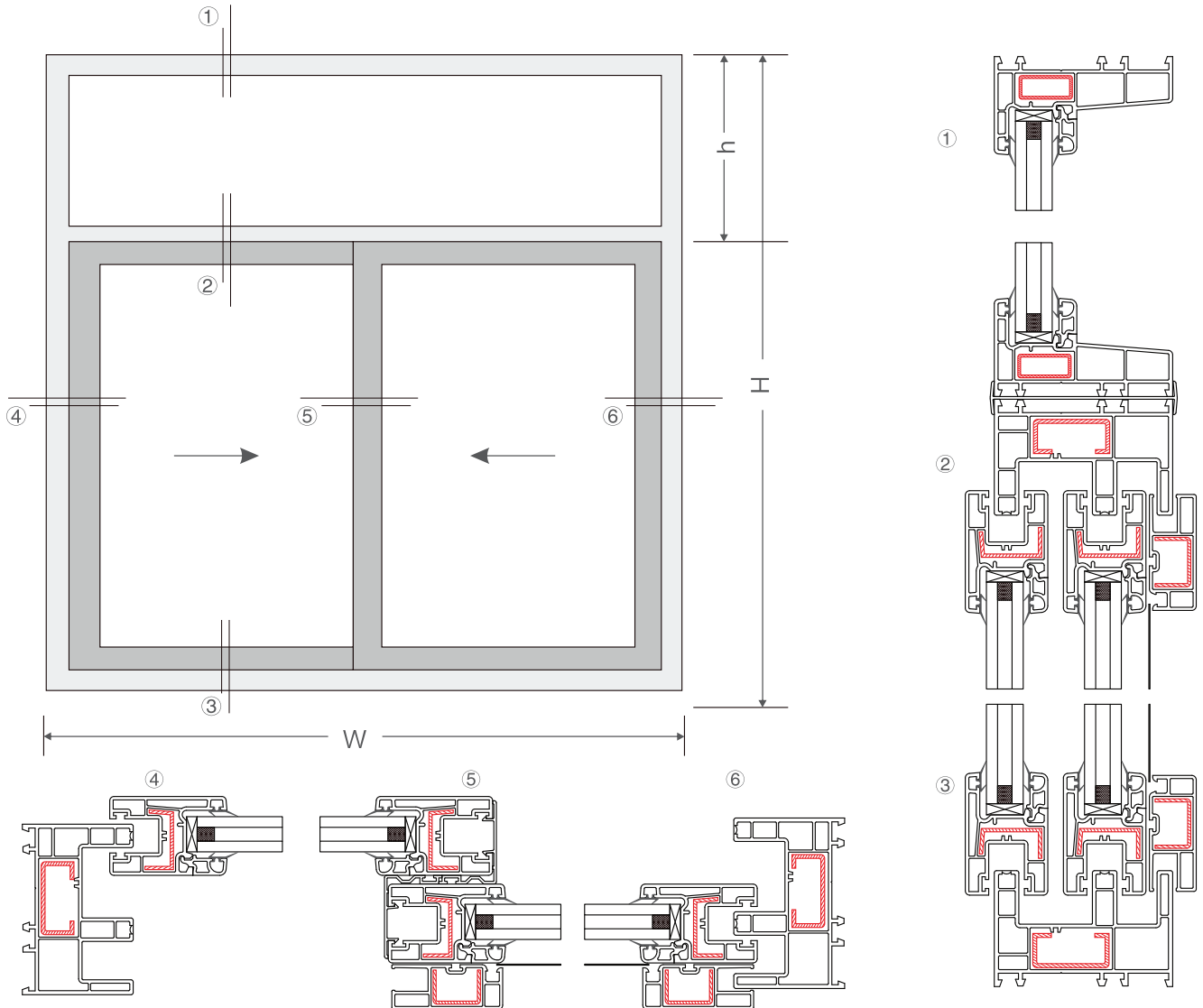
NAME:70 CASEMENT
 T-MULLION
 CODE: WIN70-CTM
 WEIGHT(KG/M): 1.55
 LENGTH: 5.8-6.0m
 PCS/BAG: 4
 THICKNESS: 2.5
acegl



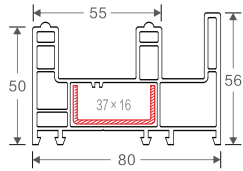
NAME:70 FLAT COUPLER
 CODE: WIN70-FC
 WEIGHT(KG/M): 0.325
 LENGTH: 5.8-6.0m
 PCS/BAG: 20
e l

TECHNICAL DRAWING

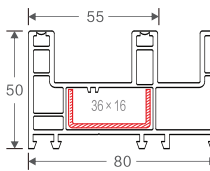
WIN 80 SLIDING SPLIT TYPE WINDOW



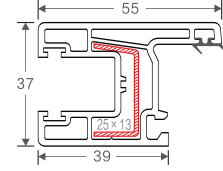
80 SLIDING SERIES (THICKNESS 2.5 & 2.0 mm)



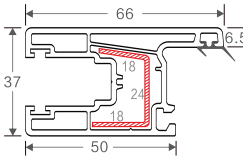
NAME:80 SLIDING
OUTER FRAME WITH RAIL
CODE: WIN80-SOFR
WEIGHT(KG/M): 1.267
LENGTH: 5.8-6.0m
PCS/BAG: 6
a



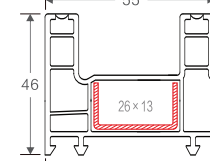
NAME:80 SLIDING
OUTER FRAME-2
CODE: WIN80-SOF2
WEIGHT(KG/M): 1.317
LENGTH: 5.8-6.0m
PCS/BAG: 6
a c e i



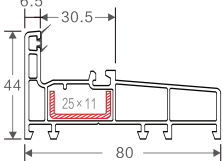
NAME:80 SLIDING WINDOW
SASH FRAME A1
CODE: WIN80-SWSFA1
WEIGHT(KG/M): 0.784
LENGTH: 5.8-6.0m
PCS/BAG: 8
a



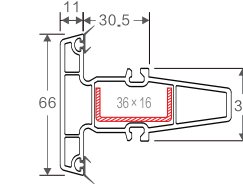
NAME:80 SLIDING
WINDOW SASH FRAME A2
CODE: WIN80-SWSFA2
WEIGHT(KG/M): 0.91
LENGTH: 5.8-6.0m
PCS/BAG: 8
a c



NAME:55 SLIDING
OUTER FRAME
CODE: WIN55-SOF
WEIGHT(KG/M): 0.834
LENGTH: 5.8-6.0m
PCS/BAG: 6
a

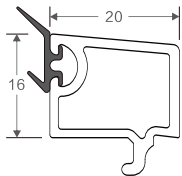


NAME:80 FIXED
OUTER FRAME
CODE: WIN80-FOF
WEIGHT(KG/M): 0.867
LENGTH: 5.8-6.0m
PCS/BAG: 8
a

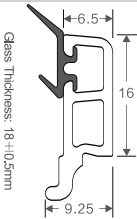


NAME:80 FIXED FRAME
MULLION
CODE: WIN80-FFM
WEIGHT(KG/M): 0.97
LENGTH: 5.8-6.0m
PCS/BAG: 6
a

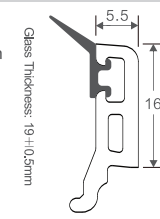
80 sliding series glazing bead



NAME:80 SLIDING
SINGLE GLAZING BEAD 5mm
CODE: WIN80-5SSGB
WEIGHT(KG/M): 0.22
LENGTH: 5.8-6.0m
PCS/BAG: 30
a

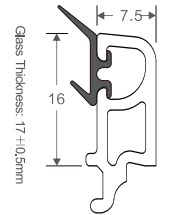


NAME:80 SLIDING
DOUBLE GLAZING BEAD 18mm
CODE: WIN80-18SDGB
WEIGHT(KG/M): 0.13
LENGTH: 5.8-6.0m
PCS/BAG: 50
a



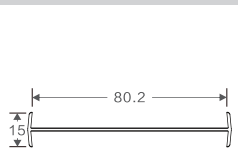
NAME:80 SLIDING
DOUBLE GLAZING BEAD 19mm
CODE: WIN80-19SDGB
WEIGHT(KG/M): 0.137
LENGTH: 5.8-6.0m
PCS/BAG: 50
a

Glass Thickness: 4.5±0.5mm

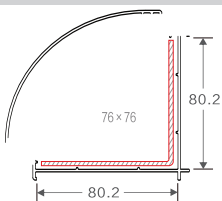


NAME:80 SLIDING
DOUBLE GLAZING BEAD 17mm
CODE: WIN80-17SDGB
WEIGHT(KG/M): 0.15
LENGTH: 5.8-6.0m
PCS/BAG: 50
a

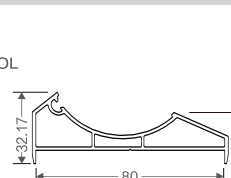
80 sliding series auxiliary profiles



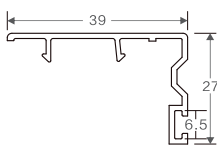
NAME:80 FLAT COUPLER
CODE: WIN80-FC
WEIGHT(KG/M): 0.24
LENGTH: 5.8-6.0m
PCS/BAG: 15
a c e i



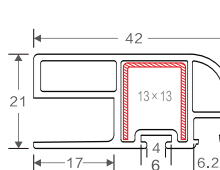
NAME:80 CORNER BAY POL
CODE: WIN80-CBP
WEIGHT(KG/M): 0.78
LENGTH: 5.8-6.0m
PCS/BAG: 4
a



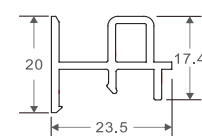
NAME:80 ANY ANGLE
BAY POL
CODE: WIN80-AABP
WEIGHT(KG/M): 0.536
LENGTH: 5.8-6.0m
PCS/BAG: 8
a



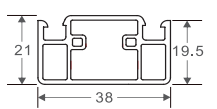
NAME:80 SLIDING WINDOW
SASH INTERLOCK
CODE: WIN80-SWSI
WEIGHT(KG/M): 0.18
LENGTH: 5.8-6.0m
PCS/BAG: 30
a b



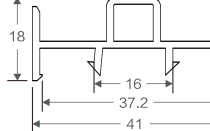
NAME:42 SLIDING MESH
FRAME
CODE: WIN42-SMF
WEIGHT(KG/M): 0.4
LENGTH: 5.8-6.0m
PCS/BAG: 15
a



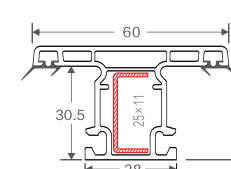
NAME:SLIDING MESH
SASH ADAPTER
CODE: WIN-SMSA
WEIGHT(KG/M): 0.18
LENGTH: 5.8-6.0m
PCS/BAG: 30
a



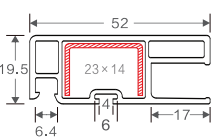
NAME: SLIDING MESH
FRAME MULLION
CODE: WIN-SMFM
WEIGHT(KG/M): 0.36
LENGTH: 5.8-6.0m
PCS/BAG: 15
a



NAME:80 INLINE SASH
ADAPTER
CODE: WIN80-ISA
WEIGHT(KG/M): 0.25
LENGTH: 5.8-6.0m
PCS/BAG: 20
a e



NAME:80 SLIDING SASH
MULLION
CODE: WIN80-SSM
WEIGHT(KG/M): 0.67
LENGTH: 5.8-6.0m
PCS/BAG: 8
a

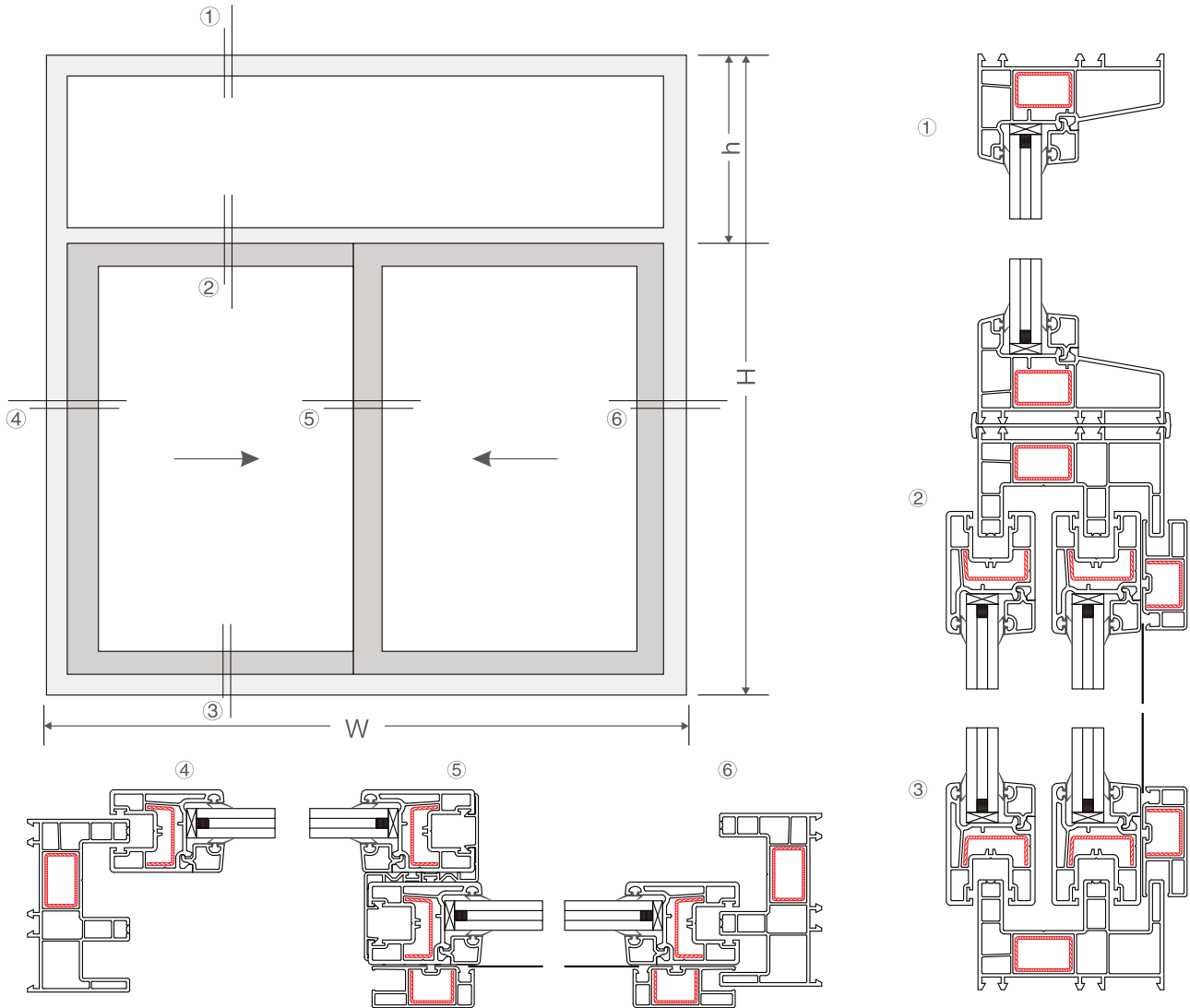


NAME:52 SLIDING MESH
FRAME
CODE: WIN52-SMF
WEIGHT(KG/M): 0.492
LENGTH: 5.8-6.0m
PCS/BAG: 15
a

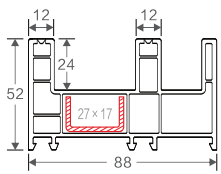
Mold function options: a large surface co-extrusion b small surface co-extrusion c large surface co-extrusion with lines d small surface co-extrusion with lines e large surface co-extrusion with lines + small surface co-extrusion f small surface co-extrusion with lines + large surface co-extrusion g double surface co-extrusion with lines h same color double-sides co-extrusion i double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimsy lines, multi-lines, normal lines, matte. Details as the provided samples.)

TECHNICAL DRAWING

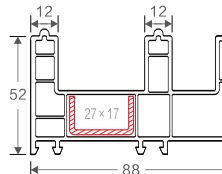
WIN 88 SLIDING SPLIT TYPE WINDOW



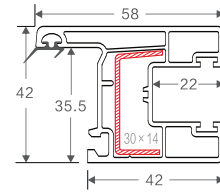
88 SLIDING SERIES (THICKNESS 2.5 - 2.2mm)



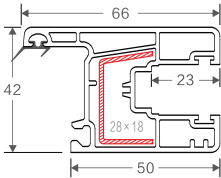
NAME:88 SLIDING
OUTER FRAME
CODE: WIN88-SOF
WEIGHT(KG/M): 1.42
LENGTH: 5.8-6.0m
PCS/BAG: 6
ace1



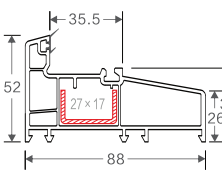
NAME:88 SLIDING
OUTER FRAME WITH RAIL
CODE: WIN88-SOFR
WEIGHT(KG/M): 1.367
LENGTH: 5.8-6.0m
PCS/BAG: 6
ace1



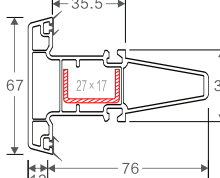
NAME:88 SLIDING
SASH FRAME A1
CODE: WIN88-SSFA1
WEIGHT(KG/M): 0.92
LENGTH: 5.8-6.0m
PCS/BAG: 8
ace1



NAME:88 SLIDING
SASH FRAME A2
CODE: WIN88-SSFA2
WEIGHT(KG/M): 1.042
LENGTH: 5.8-6.0m
PCS/BAG: 8
ace

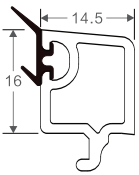


NAME:88 FIXED
FRAME A1
CODE: WIN88-FF
WEIGHT(KG/M): 1.085
LENGTH: 5.8-6.0m
PCS/BAG: 6
ace1



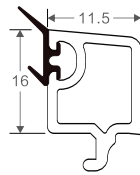
NAME:88 FIXED
FRAME MULLION A1
CODE: WIN88-FFMA1
WEIGHT(KG/M): 1.125
LENGTH: 5.8-6.0m
PCS/BAG: 6
ace1

88 sliding series glazing bead



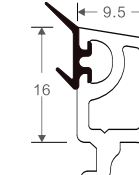
NAME:88 SLIDING DOUBLE
GLAZING BEAD 15mm
CODE: WIN88-15SDGB
WEIGHT(KG/M): 0.18
LENGTH: 5.8-6.0m
PCS/BAG: 30
a

Glass Thickness: 15 ± 0.5mm



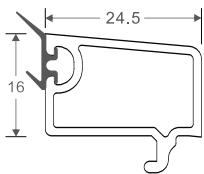
NAME:88 SLIDING DOUBLE
GLAZING BEAD 18mm
CODE: WIN88-18SDGB
WEIGHT(KG/M): 0.167
LENGTH: 5.8-6.0m
PCS/BAG: 30
a

Glass Thickness: 18 ± 0.5mm



NAME:88 SLIDING DOUBLE
GLAZING BEAD 20mm
CODE: WIN88-20SDGB
WEIGHT(KG/M): 0.15
LENGTH: 5.8-6.0m
PCS/BAG: 30
a

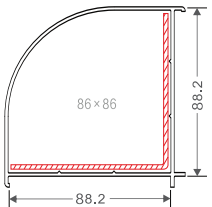
Glass Thickness: 20 ± 0.5mm



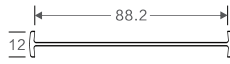
NAME:88 SLIDING SINGLE
GLAZING BEAD 5mm
CODE: WIN88-5SSGB
WEIGHT(KG/M): 0.27
LENGTH: 5.8-6.0m
PCS/BAG: 20
a

Glass Thickness: 4.5 ± 0.5mm

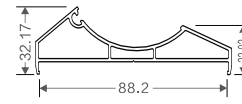
88 sliding series auxiliary profiles



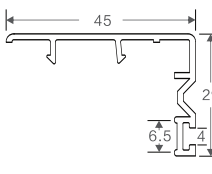
NAME:88 CORNER
BAY POL
CODE: WIN88-CBP
WEIGHT(KG/M): 0.967
LENGTH: 5.8-6.0m
PCS/BAG: 4
a



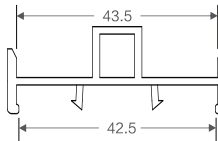
NAME:88 FLAT COUPLER
CODE: WIN88-FC
WEIGHT(KG/M): 0.3
LENGTH: 5.8-6.0m
PCS/BAG: 15
ace1



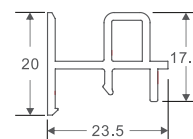
NAME:88 ANY ANGLE
BAY POL
CODE: WIN88-AABP
WEIGHT(KG/M): 0.60
LENGTH: 5.8-6.0m
PCS/BAG: 8
a



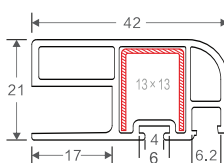
NAME:88 SLIDING WINDOW
SASH INTERLOCK
CODE: WIN88-SWSI
WEIGHT(KG/M): 0.227
LENGTH: 5.8-6.0m
PCS/BAG: 30
aceb



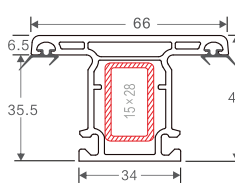
NAME:88 SLIDING INLINE
SASH ADAPTOR
CODE: WIN88-SISA
WEIGHT(KG/M): 0.307
LENGTH: 5.8-6.0m
PCS/BAG: 20
ace1



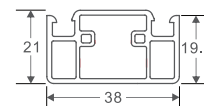
NAME: SLIDING MESH
SASH ADAPTOR
CODE: WIN-SMSA
WEIGHT(KG/M): 0.18
LENGTH: 5.8-6.0m
PCS/BAG: 30



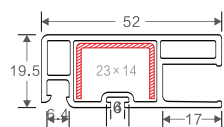
NAME:42 SLIDING MESH
FRAME
CODE: WIN42-SMF
WEIGHT(KG/M): 0.4
LENGTH: 5.8-6.0m
PCS/BAG: 15
a



NAME:88 SLIDING SASH
MULLION
CODE: WIN88-SSM
WEIGHT(KG/M): 0.84
LENGTH: 5.8-6.0m
PCS/BAG: 8
ace1



NAME: SLIDING MESH
FRAME MULLION
CODE: WIN-SMFM
WEIGHT(KG/M): 0.36
LENGTH: 5.8-6.0m
PCS/BAG: 15

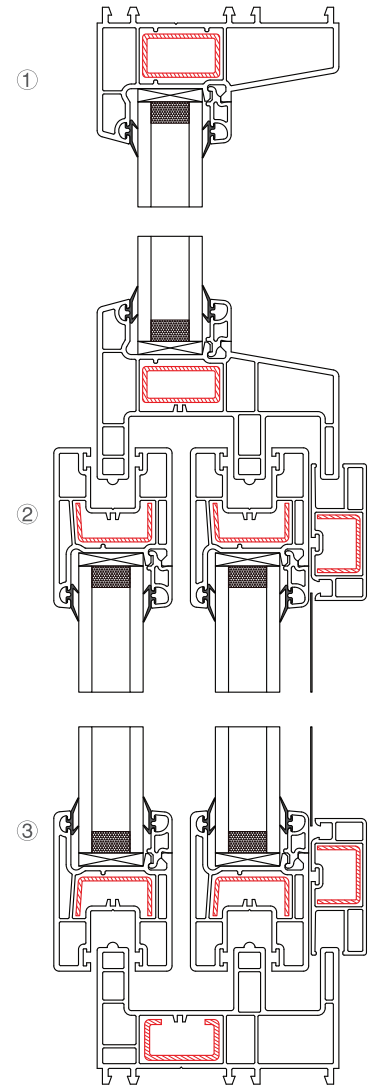
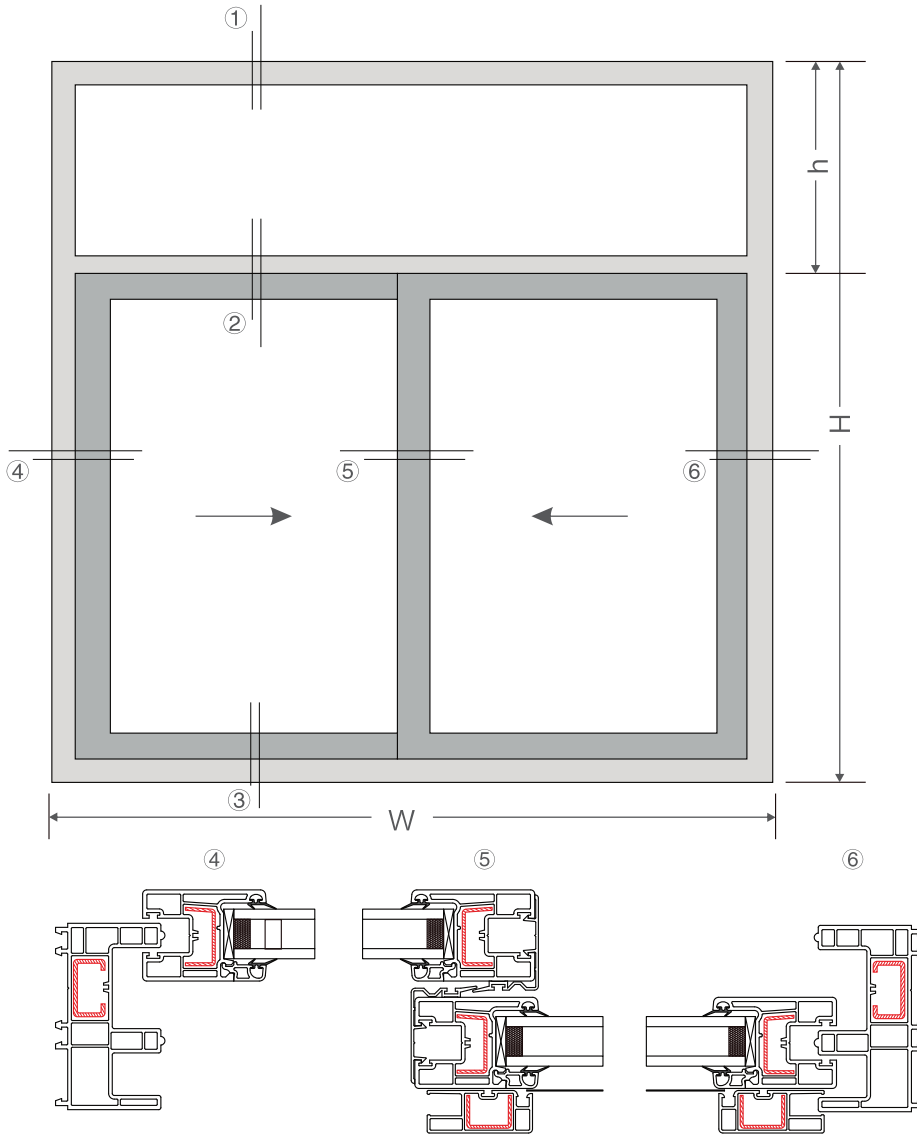


NAME:52 SLIDING MESH
FRAME
CODE: WIN52-SMF
WEIGHT(KG/M): 0.492
LENGTH: 5.8-6.0m
PCS/BAG: 15
a

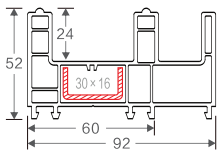
Mold function options: **a** large surface co-extrusion **b** small surface co-extrusion **c** large surface co-extrusion with lines **d** small surface co-extrusion with lines **e** large surface co-extrusion with lines + small surface co-extrusion **f** small surface co-extrusion with lines + large surface co-extrusion **g** double surface co-extrusion with lines **h** same color double-sides co-extrusion **i** double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimsy lines, multi-lines, normal lines, matte. Details as the provided samples.)

TECHNICAL DRAWING

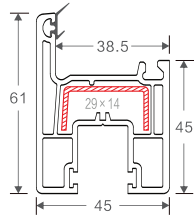
WIN 92 SLIDING WINDOW



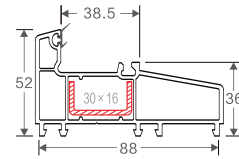
92 SLIDING SERIES (THICKNESS 2.5 - 2.2mm)



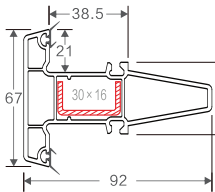
NAME:92 SLIDING
OUTER FRAME WITH RAIL A1
CODE: WIN92-SOFRA1
WEIGHT(KG/M): 1.459
LENGTH: 5.8-6.0m
PCS/BAG: 6
ⒶⒾ



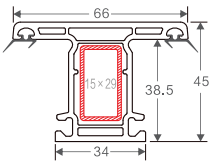
NAME:92 SLIDING WINDOW
SASH FRAME
CODE: WIN92-SWSF
WEIGHT(KG/M): 1.0
LENGTH: 5.8-6.0m
PCS/BAG: 8
ⒶⒸ



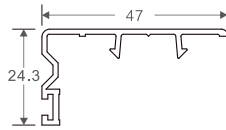
NAME:92 FIXED
FRAME A1
CODE: WIN92-FFA1
WEIGHT(KG/M): 1.109
LENGTH: 5.8-6.0m
PCS/BAG: 6
ⒶⒸ



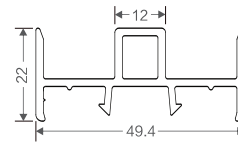
NAME:92 FIXED
MULLION FRAME A1
CODE: WIN92-FMFA1
WEIGHT(KG/M): 1.184
LENGTH: 5.8-6.0m
PCS/BAG: 6
ⒶⒸ



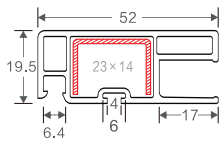
NAME:92 SLIDING
SASH MULLION
CODE: WIN92-SSM
WEIGHT(KG/M): 0.924
LENGTH: 5.8-6.0m
PCS/BAG: 6
ⒶⒸ



NAME:92 SLIDING WINDOW
SASH INTERLOCK
CODE: WIN92-SWSI
WEIGHT(KG/M): 0.219
LENGTH: 5.8-6.0m
PCS/BAG: 30
ⒶⒷ



NAME:92 SLIDING INLINE
ADAPTOR
CODE: WIN92-SIA
WEIGHT(KG/M): 0.375
LENGTH: 5.8-6.0m
PCS/BAG: 20
ⒶⒸ

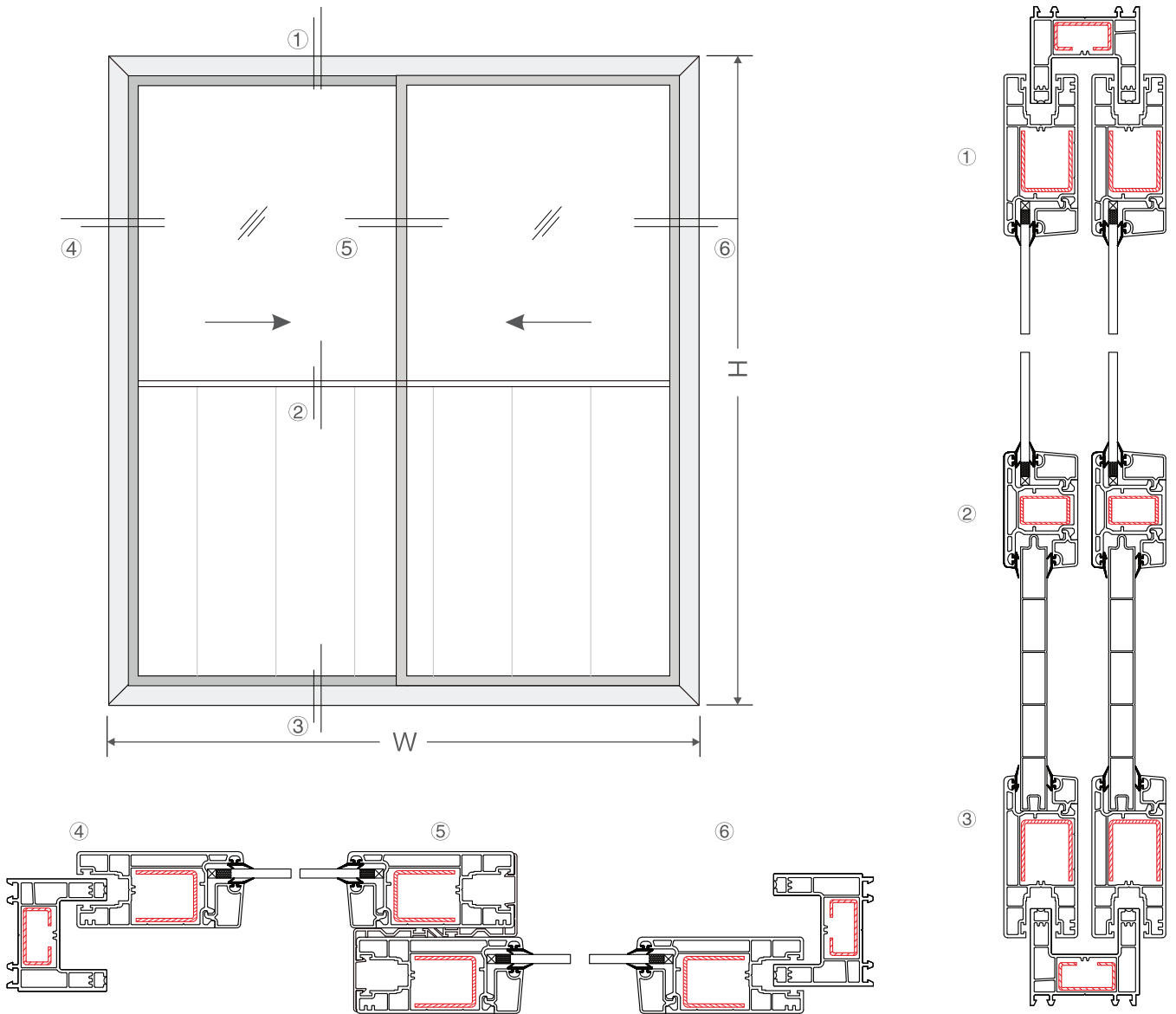


NAME:52 SLIDING MESH
FRAME
CODE: WIN52-SMF
WEIGHT(KG/M): 0.492
LENGTH: 5.8-6.0m
PCS/BAG: 15
Ⓐ

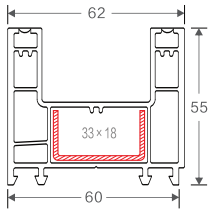
Mold function options: **Ⓐ** large surface co-extrusion **Ⓑ** small surface co-extrusion **Ⓒ** large surface co-extrusion with lines **Ⓓ** small surface co-extrusion with lines **Ⓔ** large surface co-extrusion with lines + small surface co-extrusion **Ⓕ** small surface co-extrusion with lines + large surface co-extrusion **Ⓖ** double surface co-extrusion with lines **Ⓗ** same color double-sides co-extrusion **Ⓘ** double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimsy lines, multi-lines, normal lines, matte. Details as the provided samples.)

TECHNICAL DRAWING

WIN 60 DOUBLE TRACK SLIDING DOOR

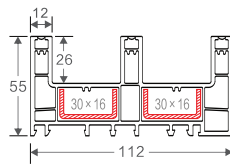


60 SLIDING DOOR SERIES



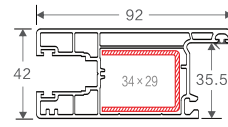
NAME:60 SLIDING
OUTER FRAME
CODE: WIN60-SOF
WEIGHT(KG/M):1.098
LENGTH: 5.8-6.0m
PCS/BAG: 6

a e l



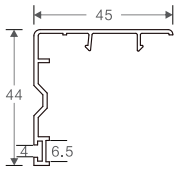
NAME:112 SLIDING
OUTER FRAME
CODE: WIN112-SOF
WEIGHT(KG/M): 1.92
LENGTH: 5.8-6.0m
PCS/BAG: 4

a e



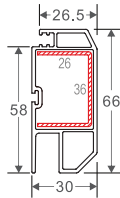
NAME: 60 SLIDING
DOOR SASH FRAME
CODE: WIN60-SDSF
WEIGHT(KG/M): 1.4
LENGTH: 5.8-6.0m
PCS/BAG: 4

a c e l



NAME:60 SLIDING
DOOR INTERLOCK
CODE: WIN60-SDI
WEIGHT(KG/M): 0.217
LENGTH: 5.8-6.0m
PCS/BAG: 20

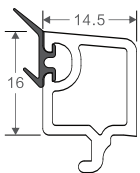
a b



NAME:66 SLIDING
DOOR MESH FRAME
CODE: WIN66-SDMF
WEIGHT(KG/M): 0.635
LENGTH: 5.8-6.0m
PCS/BAG: 9

a e l

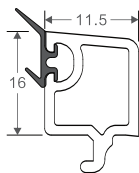
60 sliding door series glazing bead



Glass Thickness: 15±0.5mm

NAME:88 SLIDING DOUBLE
GLAZING BEAD 15mm
CODE: WIN88-15SDGB
WEIGHT(KG/M): 0.18
LENGTH: 5.8-6.0m
PCS/BAG: 30

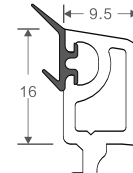
a



Glass Thickness: 18±0.5mm

NAME:88 SLIDING DOUBLE
GLAZING BEAD 18mm
CODE: WIN88-18SDGB
WEIGHT(KG/M): 0.167
LENGTH: 5.8-6.0m
PCS/BAG: 30

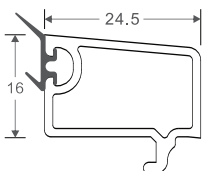
a



Glass Thickness: 20±0.5mm

NAME:88 SLIDING DOUBLE
GLAZING BEAD 20mm
CODE: WIN88-20SDGB
WEIGHT(KG/M): 0.15
LENGTH: 5.8-6.0m
PCS/BAG: 30
THICKNESS:

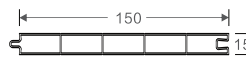
a



Glass Thickness: 4.5±0.5mm

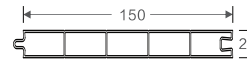
NAME:88 SLIDING SINGLE
GLAZING BEAD 5mm
CODE: WIN88-5SSGB
WEIGHT(KG/M): 0.27
LENGTH: 5.8-6.0m
PCS/BAG: 20

a



NAME: 150 PANEL BOARD
15mm
CODE: WIN150-15PB
WEIGHT(KG/M): 0.884
LENGTH: 5.8-6.0m
PCS/BAG: 10

a e l



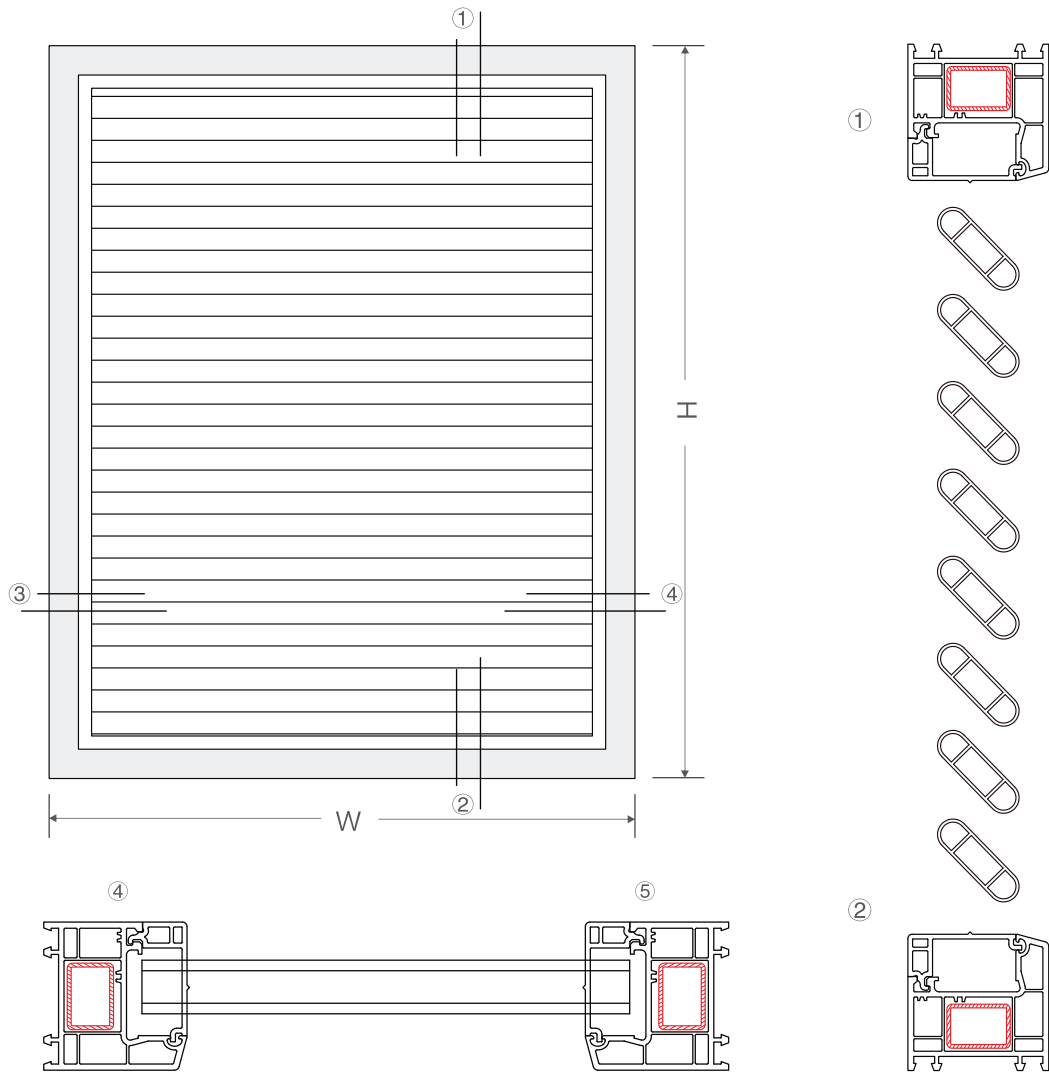
NAME: 150 PANEL BOARD
20mm
CODE: WIN150-20PB
WEIGHT(KG/M): 0.9
LENGTH: 5.8-6.0m
PCS/BAG: 8

a c l

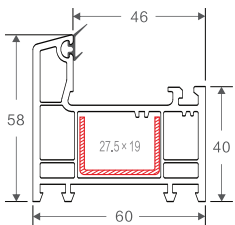
Mold function options: **a** large surface co-extrusion **b** small surface co-extrusion **c** large surface co-extrusion with lines **d** small surface co-extrusion with lines **e** large surface co-extrusion with lines + small surface co-extrusion **f** small surface co-extrusion with lines + large surface co-extrusion **g** double surface co-extrusion with lines **h** same color double-sides co-extrusion **i** double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimsy lines, multi-lines, normal lines, matte. Details as the provided samples.)

TECHNICAL DRAWING

WIN 60 BLIND WINDOW

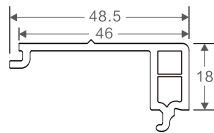


60 LOUVER SERIES



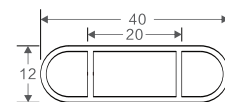
NAME: 60 CASEMENT
OUTER FRAME
CODE: WIN60-COF
WEIGHT(KG/M): 1.042
LENGTH: 5.8-6.0m
PCS/BAG: 6

Ⓐ Ⓑ Ⓒ Ⓓ Ⓔ Ⓕ Ⓖ



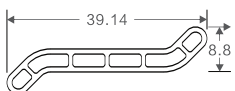
NAME: 60 CASEMENT
LOUVER BEAD
CODE: WIN60-COF
WEIGHT(KG/M): 0.26
LENGTH: 5.8-6.0m
PCS/BAG: 20

Ⓐ



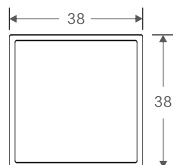
NAME: 40 BLIND
LOUVER
CODE: WIN40-BL
WEIGHT(KG/M): 0.217
LENGTH: 5.8-6.0m
PCS/BAG: 20

Ⓐ



NAME: 39 BLIND
LOUVER
CODE: WIN39-BL
WEIGHT(KG/M): 0.159
LENGTH: 5.8-6.0m
PCS/BAG: 30

Ⓐ

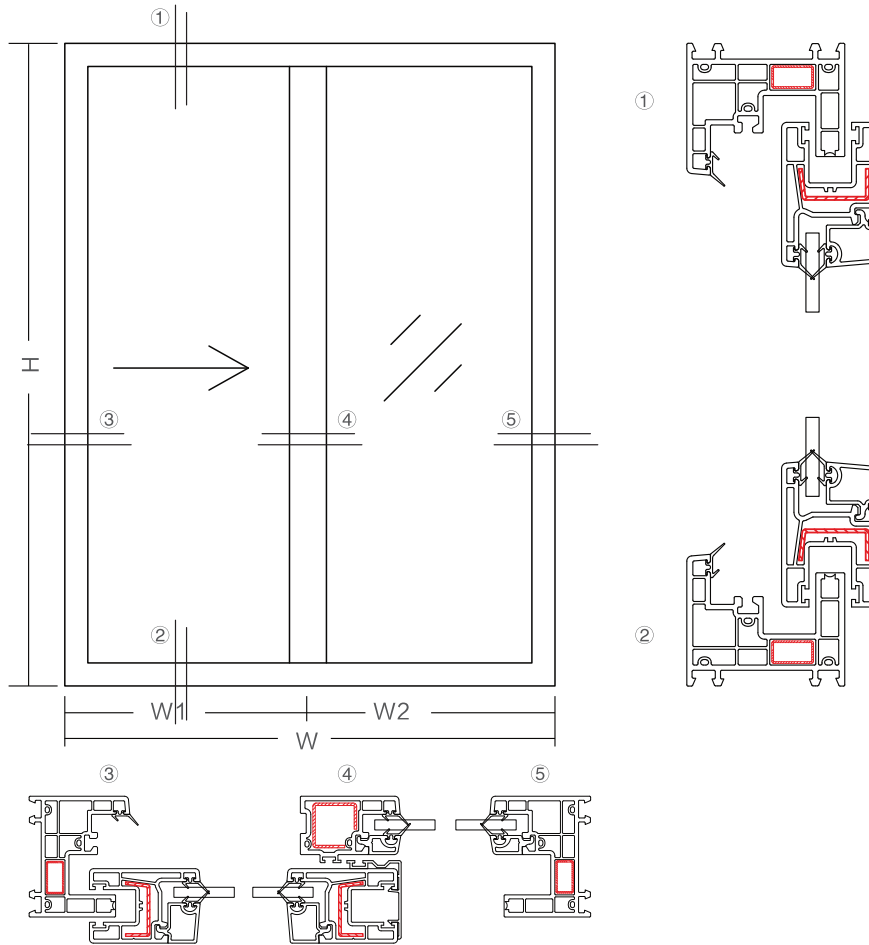


NAME: 38 SQUARE PIPE
CODE: WIN38-SP
WEIGHT(KG/M): 0.409
LENGTH: 5.8-6.0m
PCS/BAG: 8

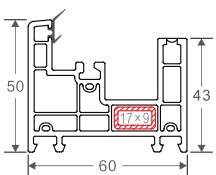
Ⓐ

TECHNICAL DRAWING

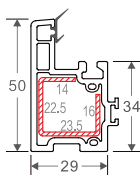
AMERICAN 60 CASEMENT WINDOW



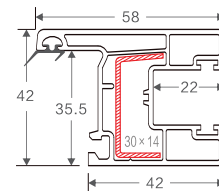
60 CASEMENT



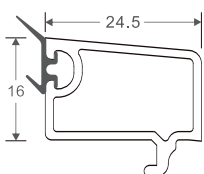
NAME: 60 CASEMENT SLIDING FRAME
 CODE: WIN60-CSF
 WEIGHT(KG/M): 1.15
 LENGTH: 5.8-6.0m
 PCS/BAG:6



NAME: 60 CASEMENT SLIDING MULLION
 CODE: WIN60-CSM
 WEIGHT(KG/M): 0.695
 LENGTH: 5.8-6.0m
 PCS/BAG: 6



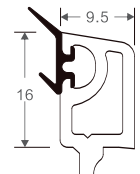
NAME: 88 SLIDING SASH FRAME
 CODE: WIN88-SSF
 WEIGHT(KG/M): 0.92
 LENGTH: 5.8-6.0m
 PCS/BAG: 8



NAME:88 SLIDING SINGLE GLAZING BEAD 5mm
 CODE: WIN88-5SSGB
 WEIGHT(KG/M): 0.27
 LENGTH: 5.8-6.0m
 PCS/BAG: 20

a

Glass Thickness: 4.5±0.5mm

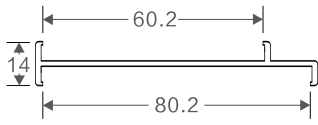


NAME:88 SLIDING DOUBLE GLAZING BEAD 20mm
 CODE: WIN88-20SDGB
 WEIGHT(KG/M): 0.15
 KG/PIECE: 0.90
 PCS/BAG: 30

a

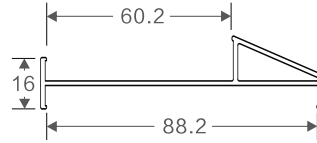
Glass Thickness: 20±0.5mm

OTHER ACCESSORIES



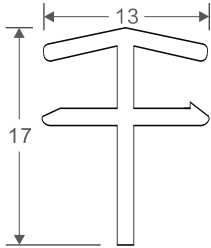
NAME: 80-60 FLAT COUPLER
 CODE: WIN80/60-FC
 WEIGHT(KG/M): 0.275
 LENGTH: 5.8-6.0m
 PCS/BAG: 20

a



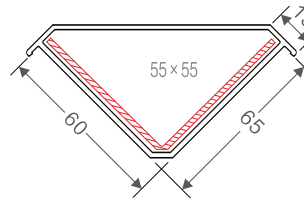
NAME: 88-60 Z COUPLER
 CODE: WIN88/60-ZC
 WEIGHT(KG/M): 0.3
 LENGTH: 5.8-6.0m
 PCS/BAG: 15

a



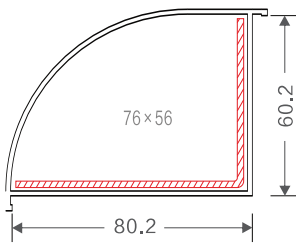
NAME: FLAT COUPLER
 CODE: WIN-FC
 WEIGHT(KG/M): 0.092
 LENGTH: 5.8-6.0m
 PCS/BAG: 50

a



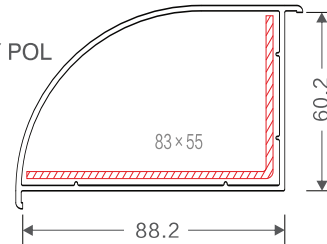
NAME: 60-65 CORNER BAY POL
 CODE: WIN-60/65CBP
 WEIGHT(KG/M): 0.734
 LENGTH: 5.8-6.0m
 PCS/BAG: 4

aceil



NAME: 80-60 CORNER BAY POL
 CODE: WIN-80/60CBP
 WEIGHT(KG/M): 0.78
 LENGTH: 5.8-6.0m
 PCS/BAG: 4

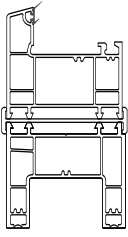
a



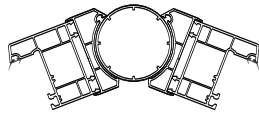
NAME: 88-60 CORNER BAY POL
 CODE: WIN-88/60CBP
 WEIGHT(KG/M): 0.89
 LENGTH: 5.8-6.0m
 PCS/BAG: 4

a

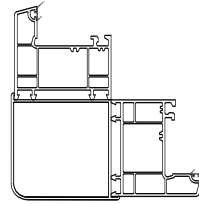
Mold function options: **a** large surface co-extrusion **b** small surface co-extrusion **c** large surface co-extrusion with lines **d** small surface co-extrusion with lines **e** large surface co-extrusion with lines + small surface co-extrusion **f** small surface co-extrusion with lines + large surface co-extrusion **g** double surface co-extrusion with lines **h** same color double-sides co-extrusion **i** double-color double-sides co-extrusion (The above drawing functions can be done as : embossing, slimsy lines, multi-lines, normal lines, matte. Details as the provided samples.)



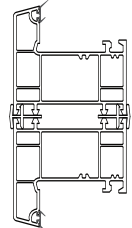
60 flat board



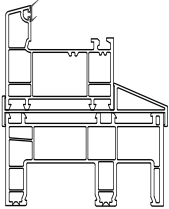
Multi-angle bay corner adaptor



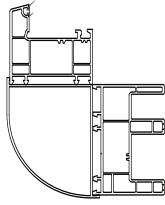
60 bay corner adaptor



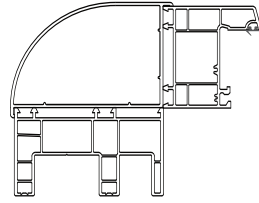
Adaptor bead



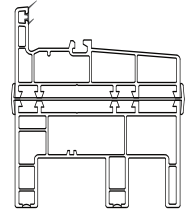
88-60 flat board



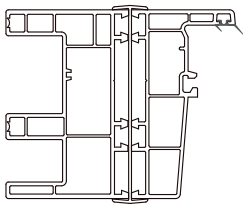
80-60 bay corner adaptor



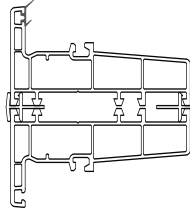
80-60/90° bay corner adaptor



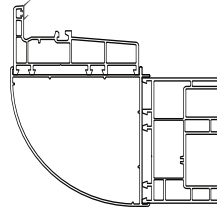
80 flat board



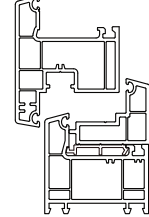
80 flat board



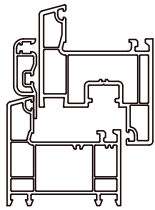
Adaptor



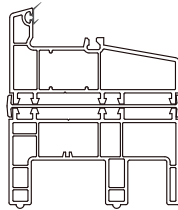
80/90° bay corner adaptor



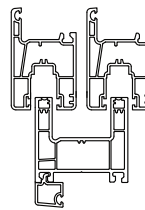
60 switch frame



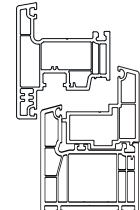
fixed screen sash



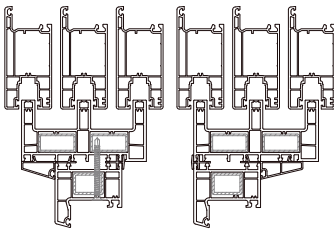
92 frame with 88 flat board



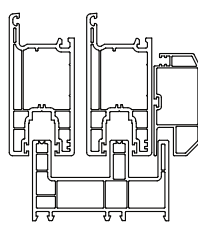
60 sliding series



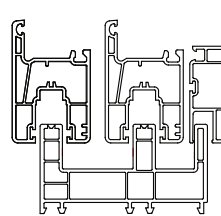
65 switch frame



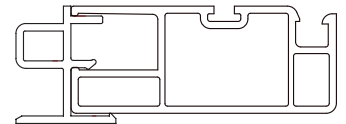
112 sliding frame



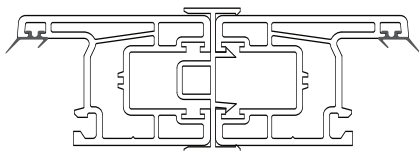
88 sliding door & screen door sash



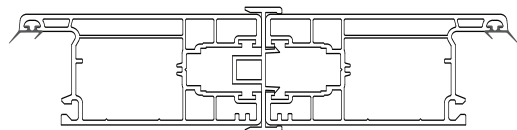
90 sliding window



screen sash with interlock



80 interlock



42 interlock

Notice: The measurements and structures in this album are for reference only, in order to guarantee correct values when you assemble doors and windows please use the actual product for reference.

INTERIOR COLOR

Winsta interior film(Lamination film) is durable highly resistant to impact, abrasion and scratching. Also very stable even when exposed to heat, humidity or low temperatures.

- Winsta achieved antibiosis by adding non-toxic antimicrobial.
- Highly resistant to impact, abrasion and scratching
- Non-toxic, Winsta interior film free of lead, phthalate, cadmium and mercury

WINSTA WHITE COLOR



BLUE WHITE COLOR



YELLOW WHITE COLOR

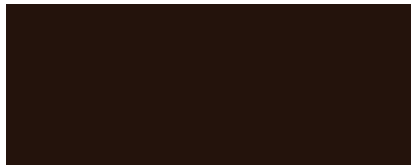


MILK WHITE COLOR

WINSTA FULL COLOR PROFILES



CARAMEL COLOR QCY9007



BROWN QC3040



COFFEE QC30100



BLACK QC10104

WINSTA FILM COLOR PROFILES

EUROPEAN STANDARD



GOLDEN OAK
MX9.2178001-116700



BROWN OAK
PX40175007-114800



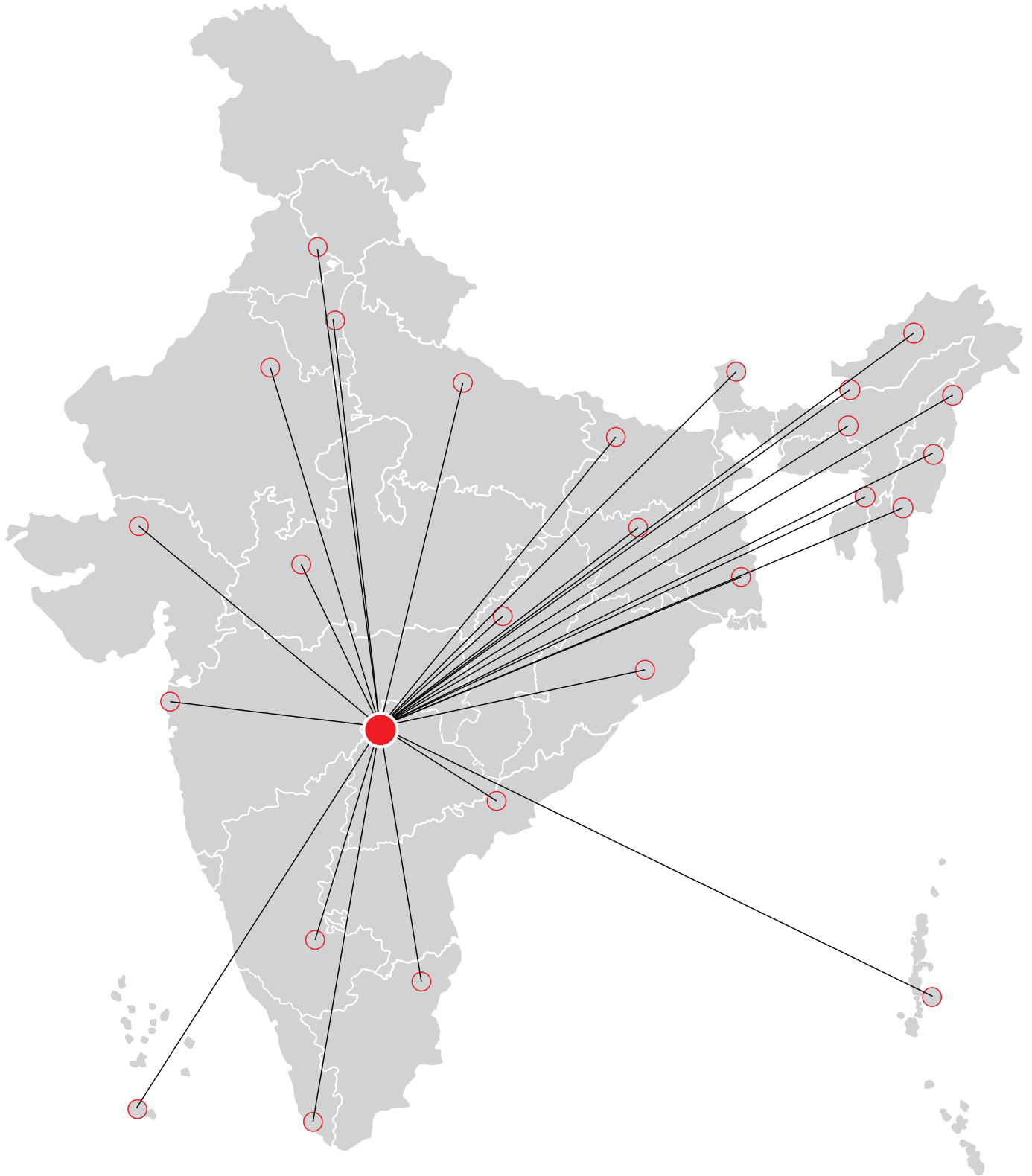
DARK OAK
MX9.2052089-116700



BLACK WALNUT
PX9.0046828-114800

EXPANDING TERRITORIES

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